



ISS Design Analysis Cycle 8

Environment Predictions

Microgravity Environment Interpretation Tutorial
NASA Glenn Research Center
March 6-8, 2001

Steve Del Basso

Structural Analysis Microgravity Team
Boeing
502 Gemini Avenue
Houston, Texas
281-853-1603



Presentation Overview

- Design Analysis Cycle
- Analysis Methods
- Active Rack Isolation System
- Disturbance Forcing Functions
- Quasi-steady Accelerations
- Vibratory Accelerations



Design Analysis Cycle (DAC) 8

DACs may be viewed as PDR/CDR level analyses or “special” case studies.

- DAC8 was completed in winter 1999.
- DAC9 is in process with results expected summer of 2001.
- DACs capture updated models & disturbance forcing functions.

Verification Analysis Cycles (VACs) are in process and are conducted on a flight by flight basis.

- Verify that the hardware launched complies with Assembly Complete microgravity requirements.
- Priority tasks necessary for Certification of Flight Readiness.

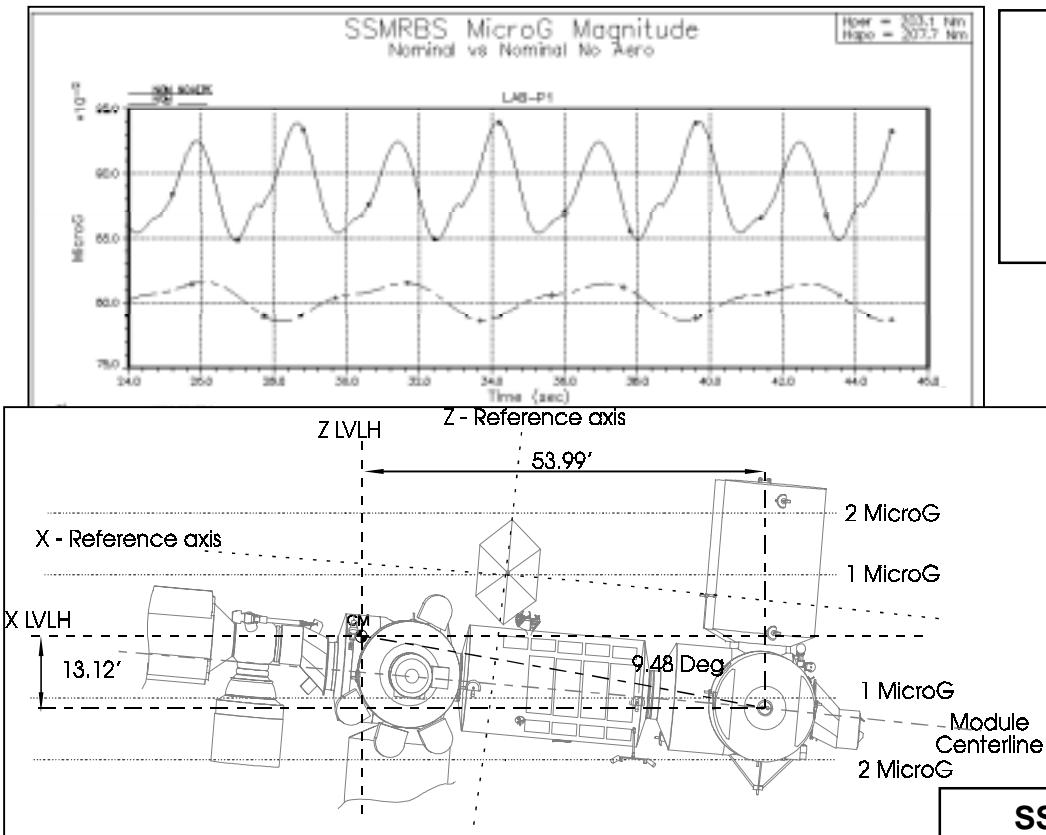
Microgravity sustaining engineering efforts underway.

- Use of on-orbit measurements for issue resolution, uncertainty reduction, analytical model correlation.
- Support anomaly resolution and operations.



Methods & Tools

Quasi-Steady Analysis



Below 0.01 Hz

- Orbital Mechanic Multi-Rigid Body Closed Loop Attitude Control Analysis
- Space Station Multi Rigid Body Simulation (NASA SPARC)
- SSMRBS used for GN&C Software Verification

$$\ddot{\vec{r}} = -\mu \left(\frac{\vec{r}_p}{r_p^3} - \frac{\vec{r}_g}{r_g^3} \right) - \vec{\omega} \times \left(\vec{\omega} \times \vec{r}_{p/g} \right) - \dot{\vec{\omega}} \times \vec{r}_{p/g} + \vec{a}_D$$

Gravity Gradient	Centripetal	Tangential	Aerodynamic Drag
------------------	-------------	------------	------------------

SSMRBS Environment Data Validation

**verify_gfield
(gravity)**

ADA Advanced Simulation Development System (ASDS)
Gravitational Potential (GOTPOT) model

**verify_bfield
(magnetic)**

Goddard Space Flight Center International Geophysical Reference Field (IGRF) Earth Magnetic model

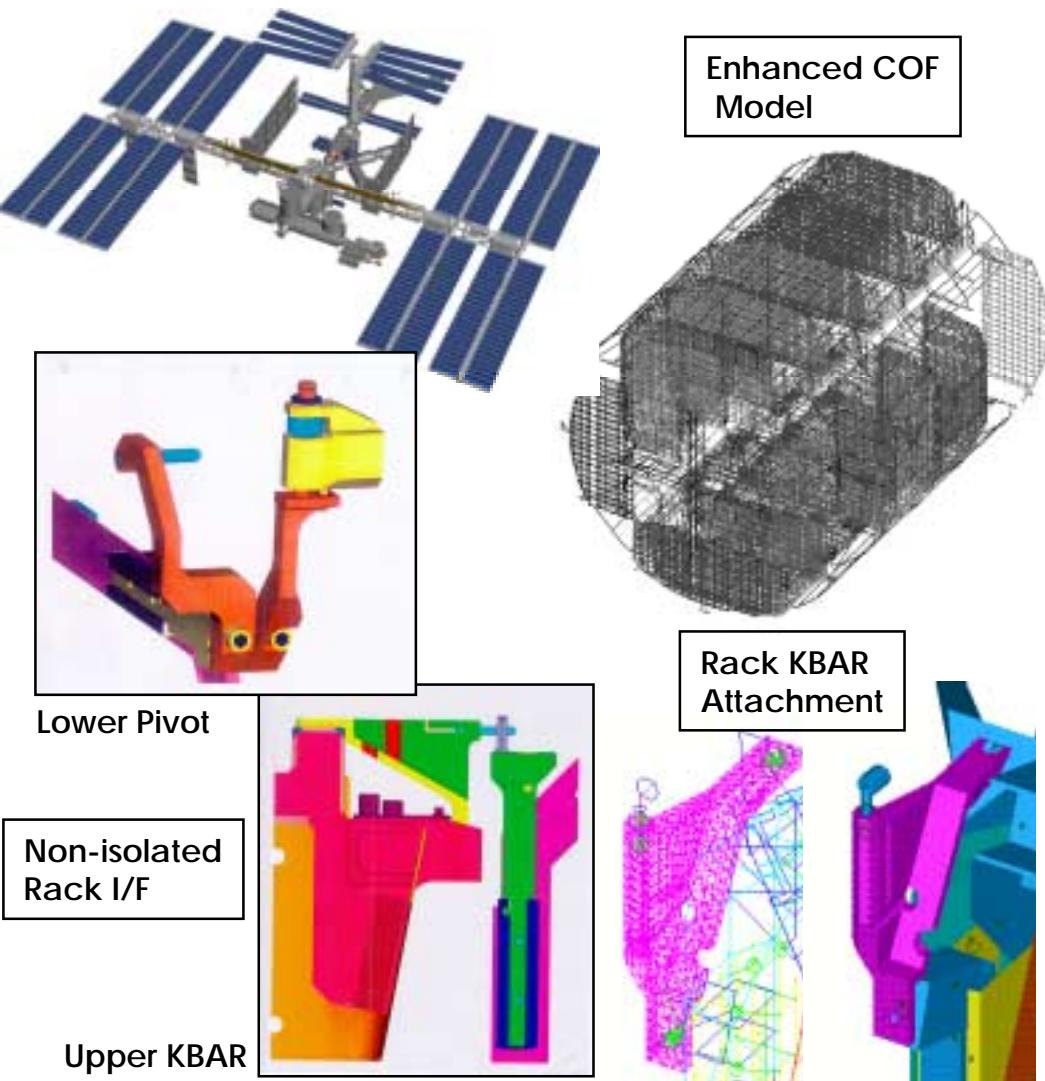
**verify_atm_density
(density)**

Marshall Engineering Thermosphere (MET) Earth Atmospheric Density model



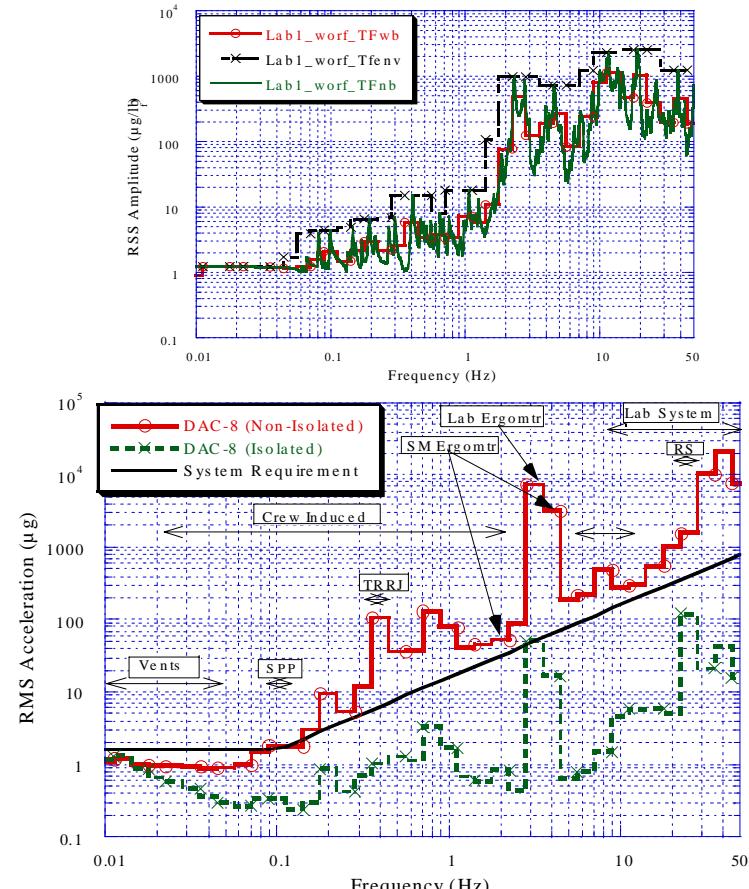
Methods & Tools

Structural Dynamic Analysis



March 8, 2001

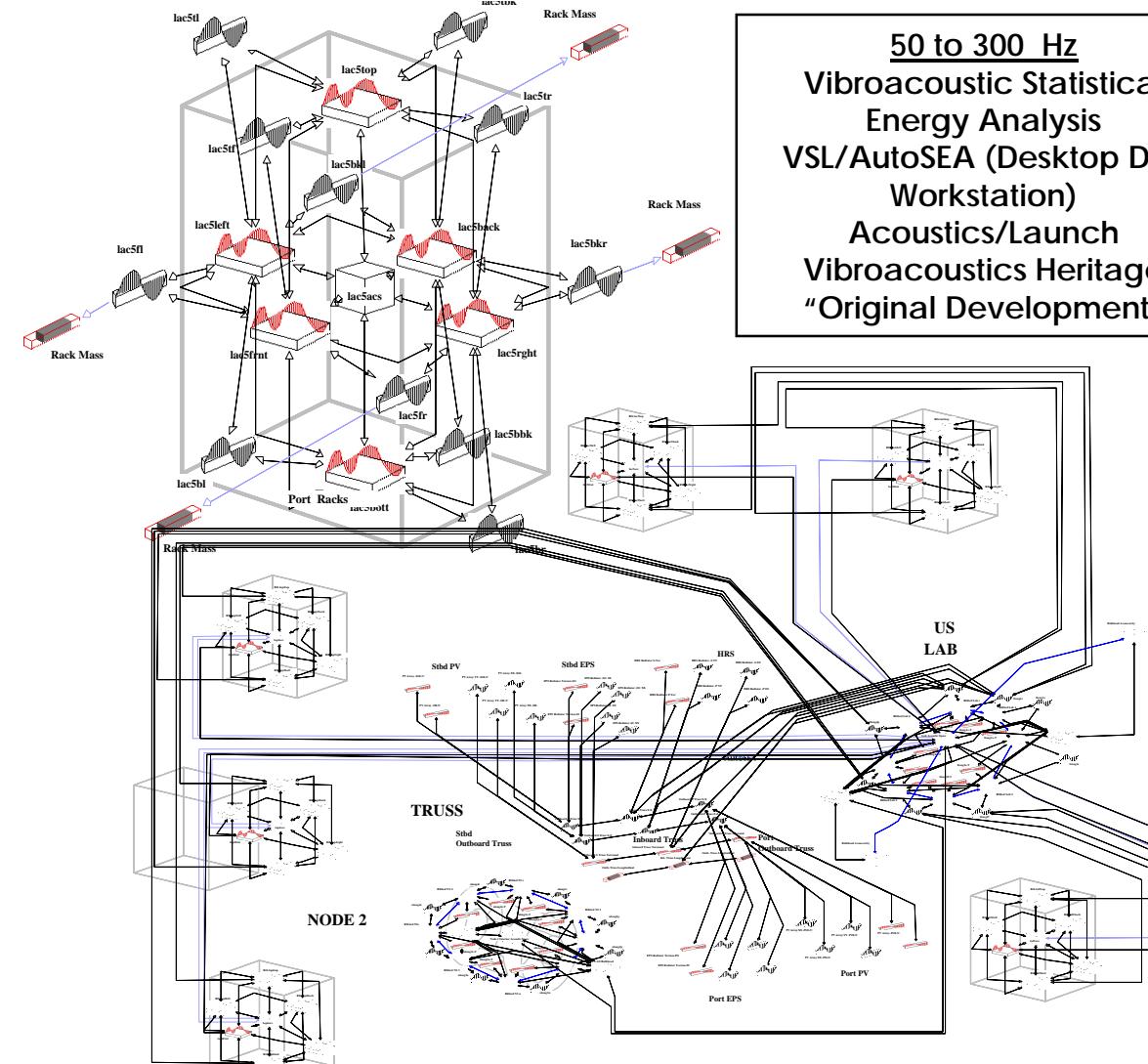
0.01 to 50 Hz
Structural Dynamic Finite Element Analysis
MSC/NASTRAN (NASA CRAY)
"Enhanced" Loads & Dynamics Models



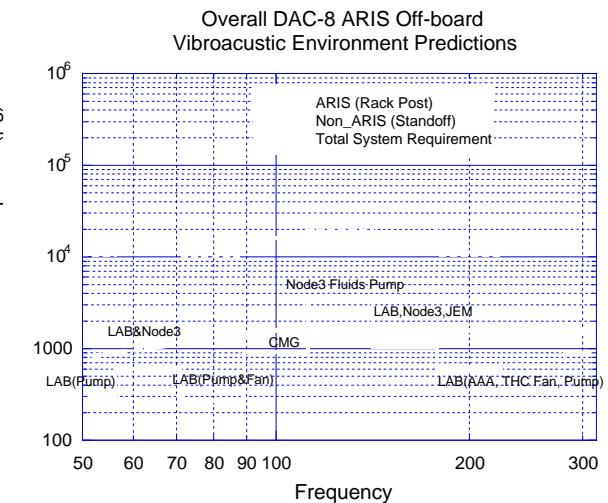
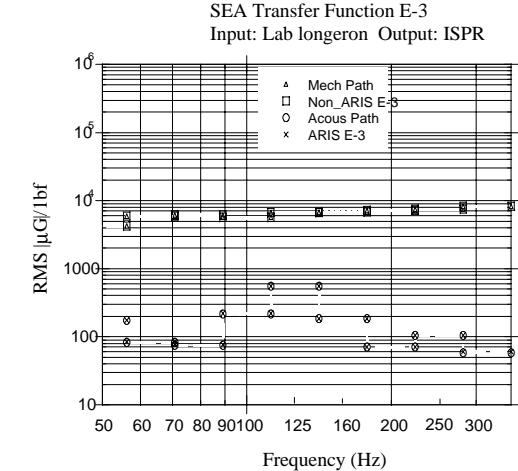


Methods & Tools

VibroAcoustic Analysis

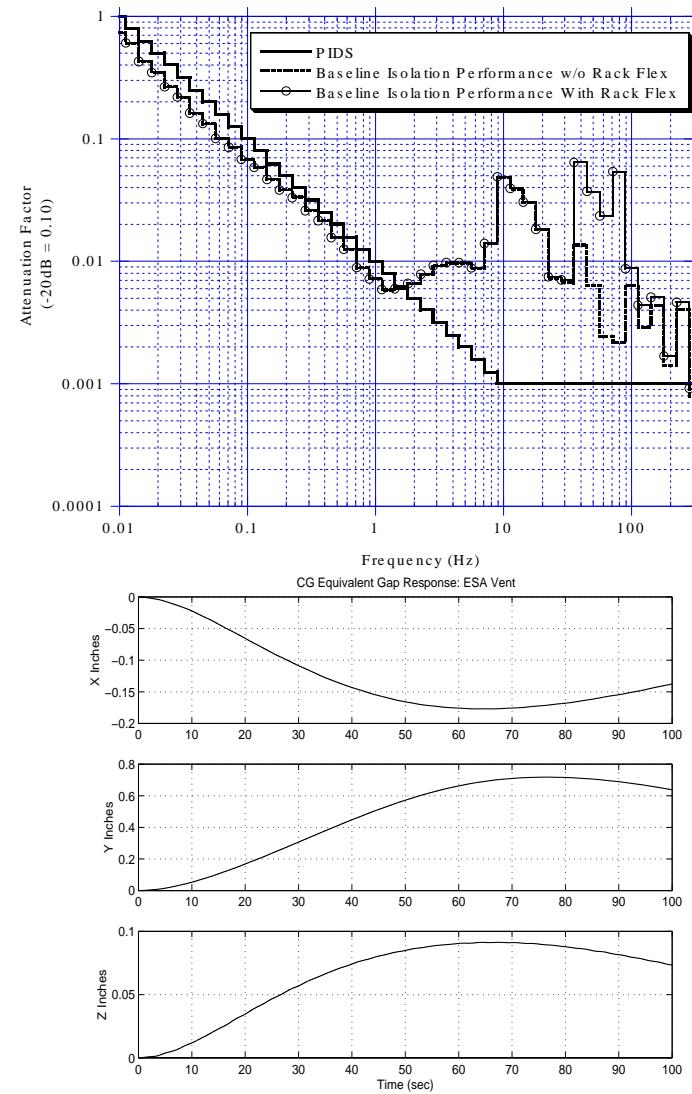


March 8, 2001

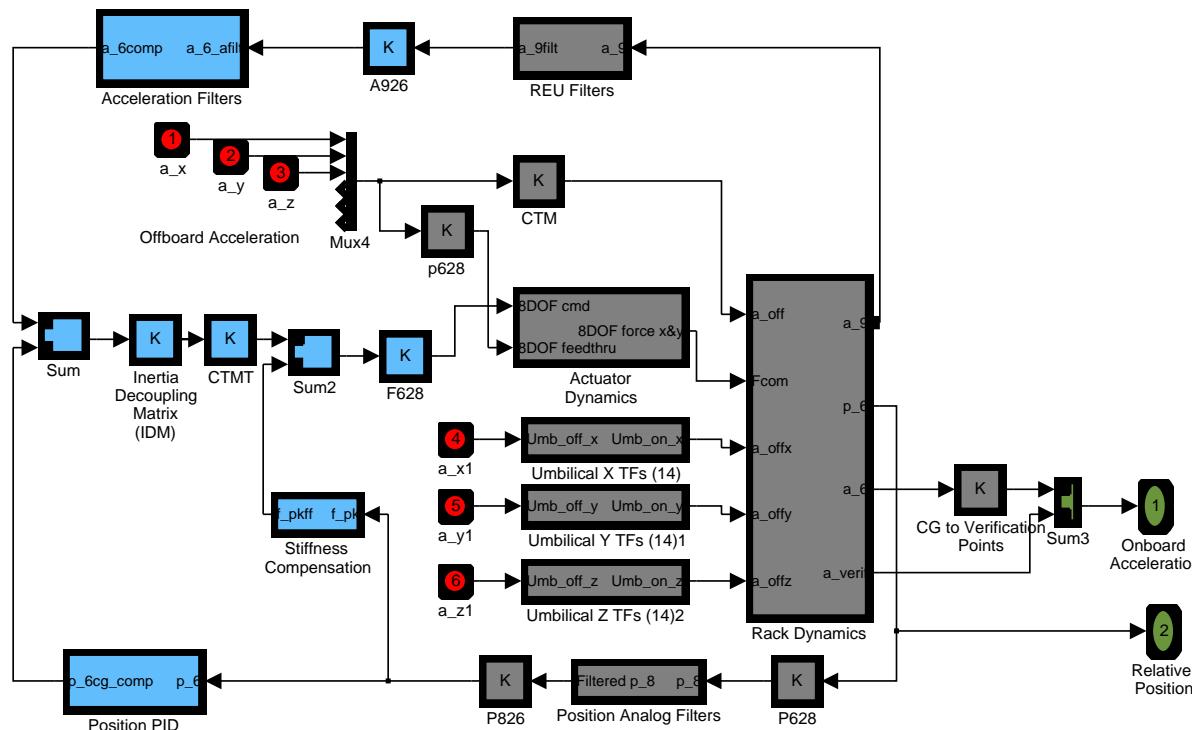




Methods & Tools Controls Analysis



Active Rack Isolation System
Control System Analysis
Matlab/Simulink (NASASparc)





Methods & Tools

Disturbance Analysis & Testing



NODE TEST

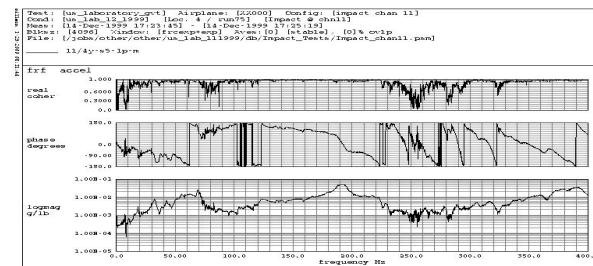


LAB TEST



EQUIPMENT		RSA ORU LOGISTICS	KHS CEN-10- 01, P2	PRIME DDB	COMMENTS	ASSESSED
TYPE	ITEM					
SOLAR ARRAY DRIVE		1	2	2		
FAN	THC	2	11	8	VIB ONLY	X
	DUST COLLECTOR			2	VIB ONLY	X
CONTROL SYSTEM			1	1	N/Q	N/A
CONTIN. FILTER			1	1	N/Q	N/A
TCS			2	2	1-VIB, 1-NQ	1-X, 1-N/A
COMFORT	1	3	3	3	LOW POWER	N/A
FIRE HAZARD			1.0	1.0	LOW POWER	N/A
BANK OF FANS		1				
LIFE SUPPORT		1	4			
PUMP	TCS	2		2	VIB ONLY	X
HEAT EXCH.	TCS - GAS/LIQUID	2		4	KHS C IN SIG.	
VALVE	TCS RETURN	1		2	KHS C IN SIG.	
	TCS REGULATOR	1		1	KHS C IN SIG.	
LIFE SUP. - PRESS		1		1	KHS C IN SIG.	
LIFE SUP. - PRESS REDUCTION		1		1	KHS C IN SIG.	
LIFE SUP. - EQUAL		1		1	KHS C IN SIG.	
LIFE SUP. - CNTRL		2		1	KHS C IN SIG.	
TV	CAMERA	1	3 EXT-NQ	3 EXT-NQ	EXT & NQ	N/A
PHONE	LOUDSPEAKER	3	4	3	CONTINGENCY	N/A
TOTAL		22	24	45	45	

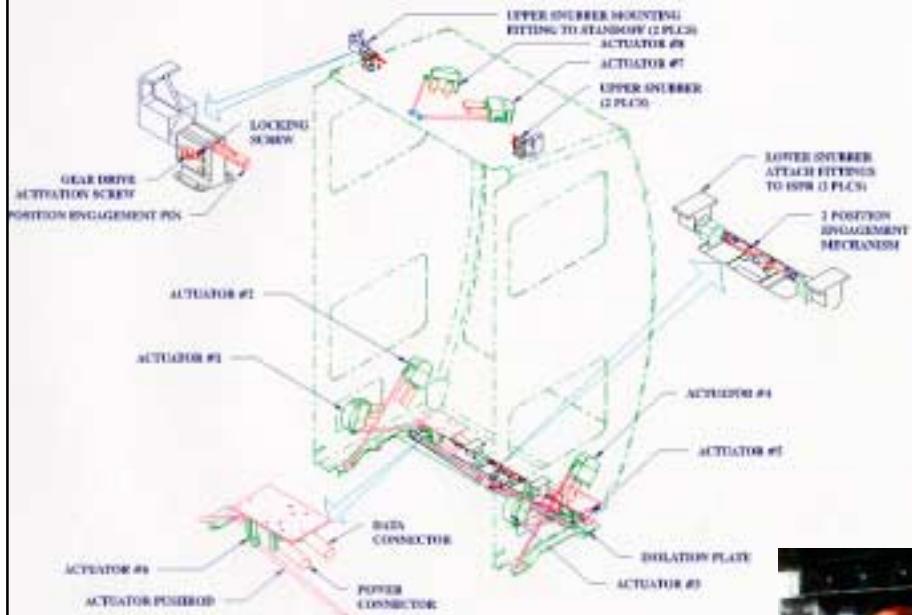
**Capture &
Adequacy**



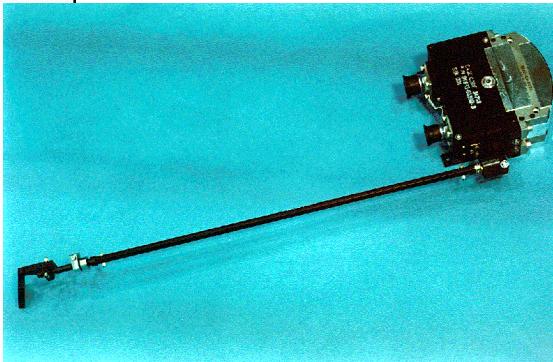
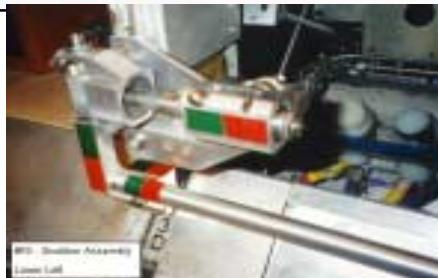
EQUIPMENT			PG/IP	DISTURBANCE COMPONENT ACCURACY (WEIGHTING * RATING)						ACCURACY RATING	
TYPE	ITEM	NUMBER		QUASI-STEADY	VIBRATORY						
					MECHANICAL					ACOUSTICAL	
					NB		WB		TR		
					Fndmtl.	Harmonics	Fndmtl.	Harmonics			
Flight 1A/R - FGB											
ECLSS Fans	12	RS			8*8	4*8	2*0			1*0	
TCS Pumps	2	RS			8*6	4*6	2*0			1*0	
										4.8	

ARIS

ACTIVE RACK ISOLATION SYSTEM CONTROL ASSEMBLY



Snubber



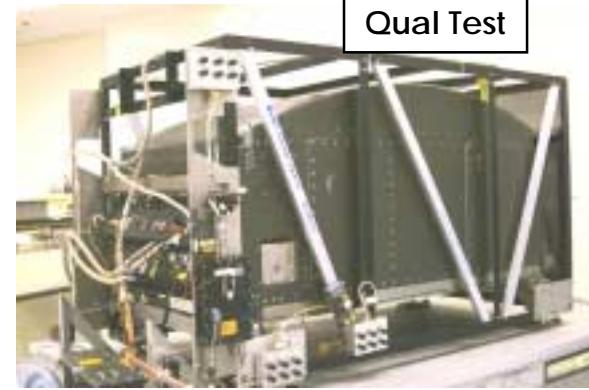
Actuator

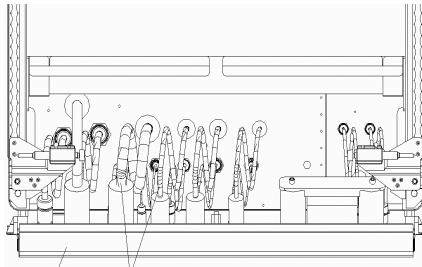
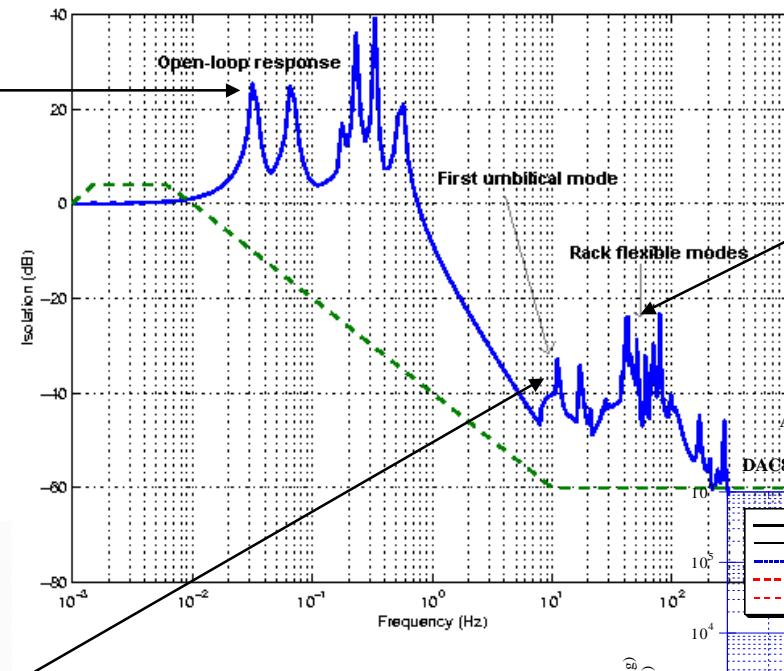
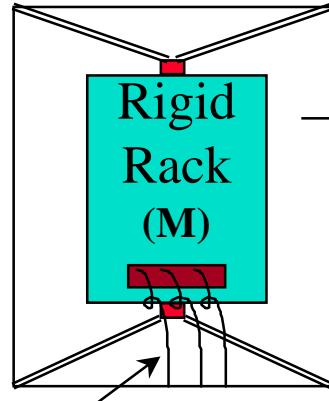


Qual Test

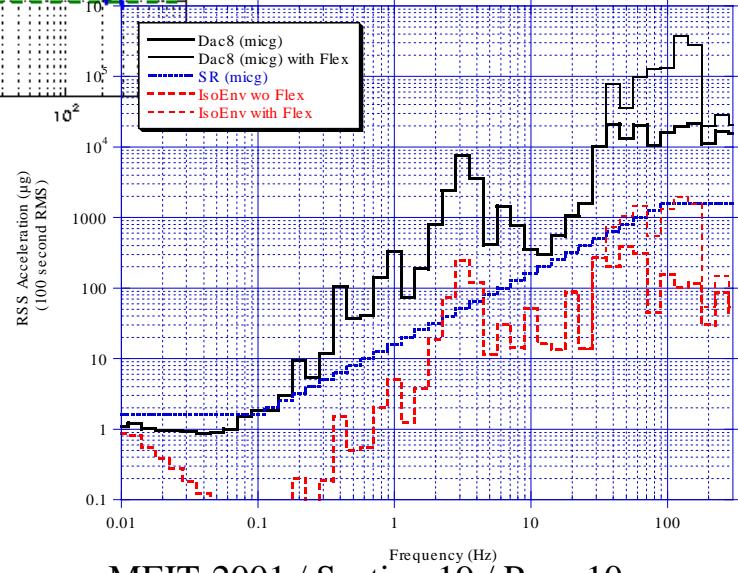


Umbilicals





- Resonances between 0.01-1 Hz are rigid rack-umbilical modes (M-K)
- Resonance around 10 Hz is the umbilical loop resonance
- Resonances above 26 Hz are due to rack flexible modes being excited by umbilical and pushrod resonances.

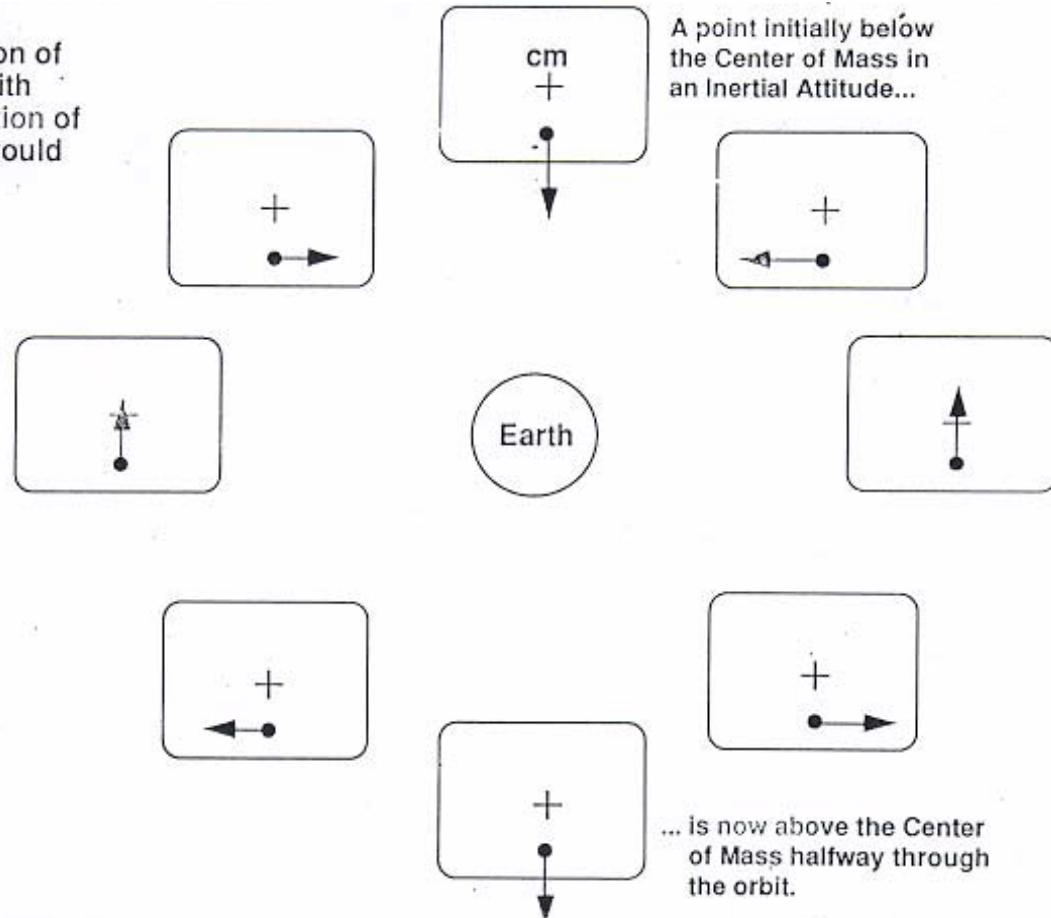
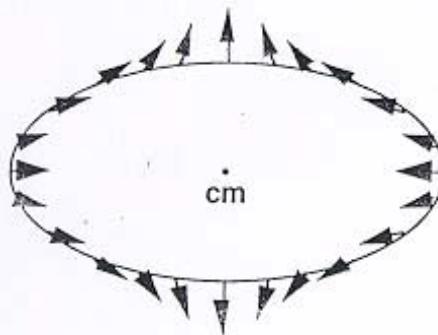


Forcing Functions

Quasi-steady Stability - Once Per Orbit Rotation

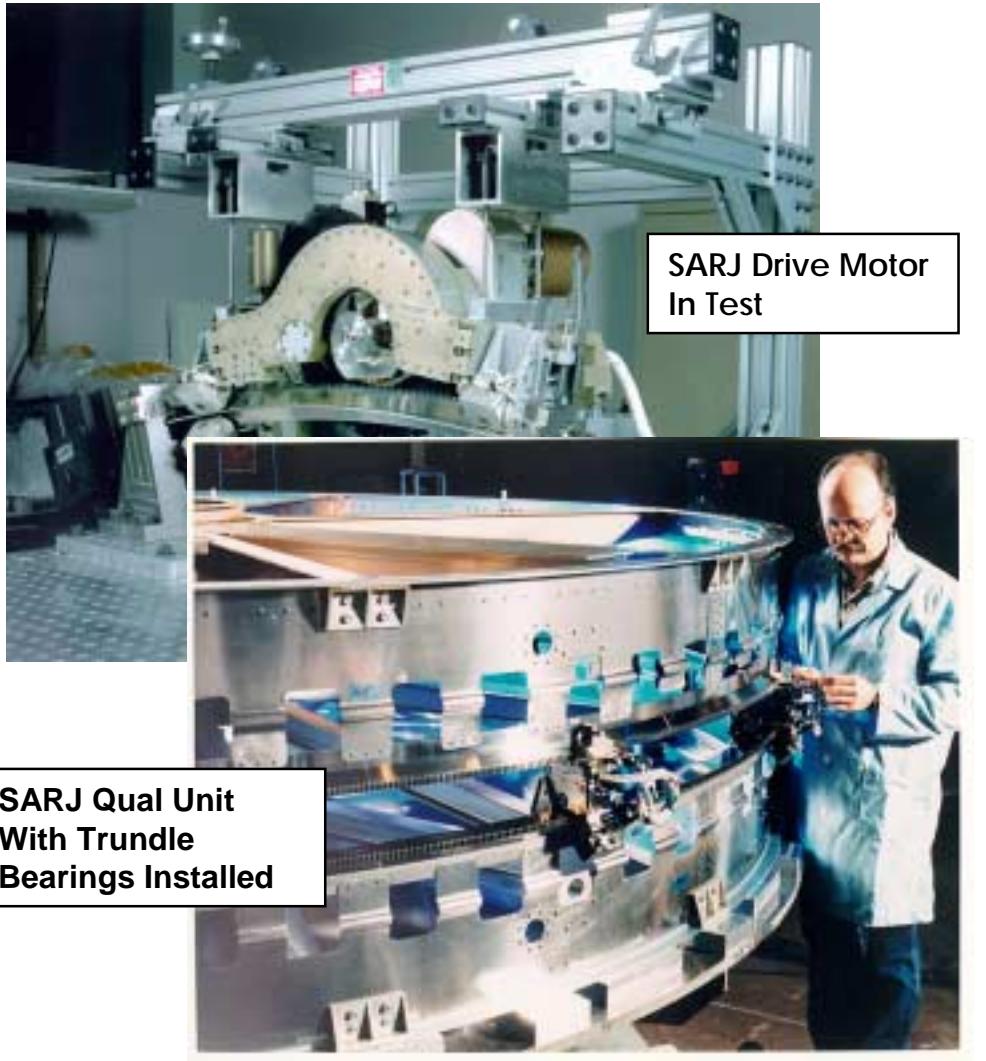
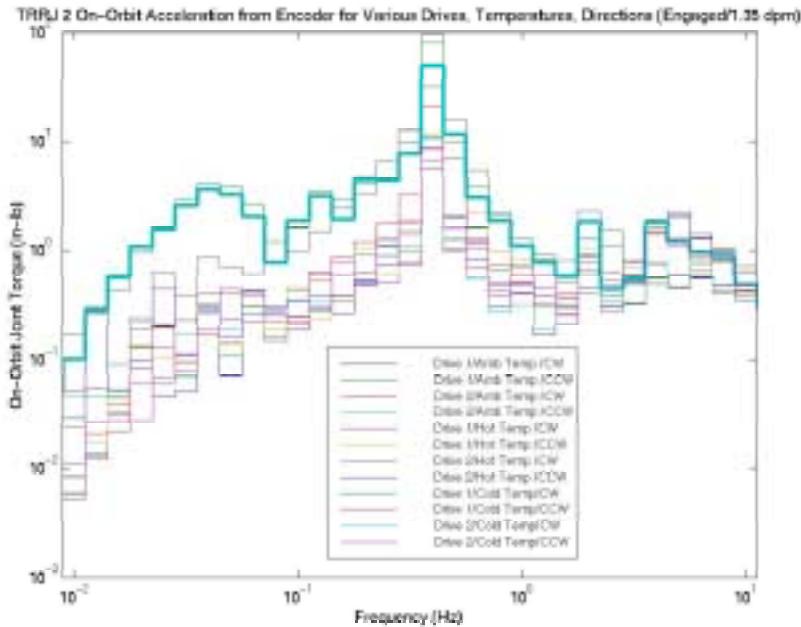
In an inertial attitude, the orientation of a point on a body would change with respect to Earth; hence, the direction of the gravity gradient acceleration would change with respect to the body.

Recall the Gravity Gradient Ellipsoid



Forcing Functions Articulate Joints For PV Array Solar Incidence

Solar and Radiator Rotary Joints: Torque Ripple, Bearing Friction, Gear Train Meshing Friction, Position/Resolver Error

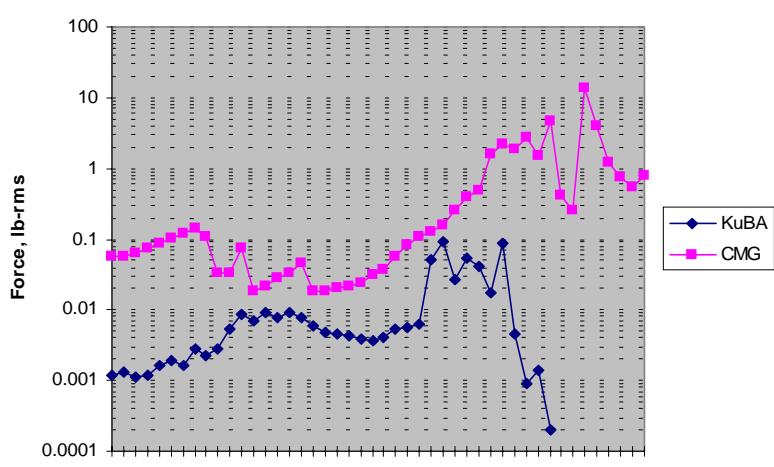




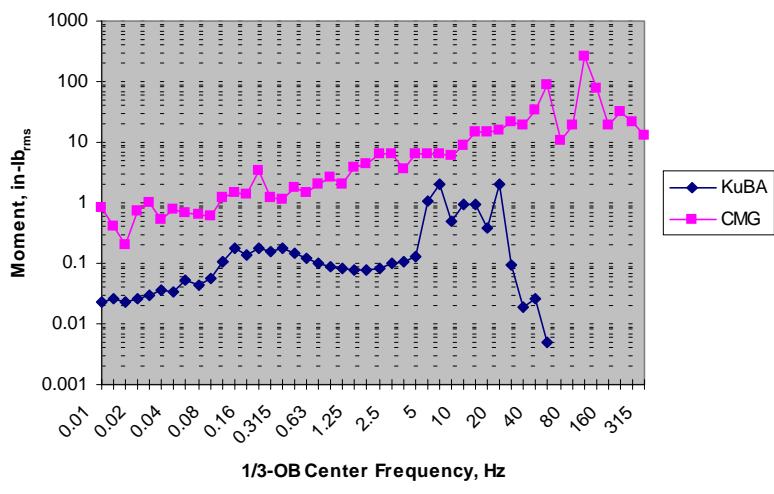
Forcing Functions Control Moment Gyros For Torque Equilibrium Attitude



1/3-Octave Band Force Spectrum



1/3-OCTAVE BAND MOMENT SPECTRUM



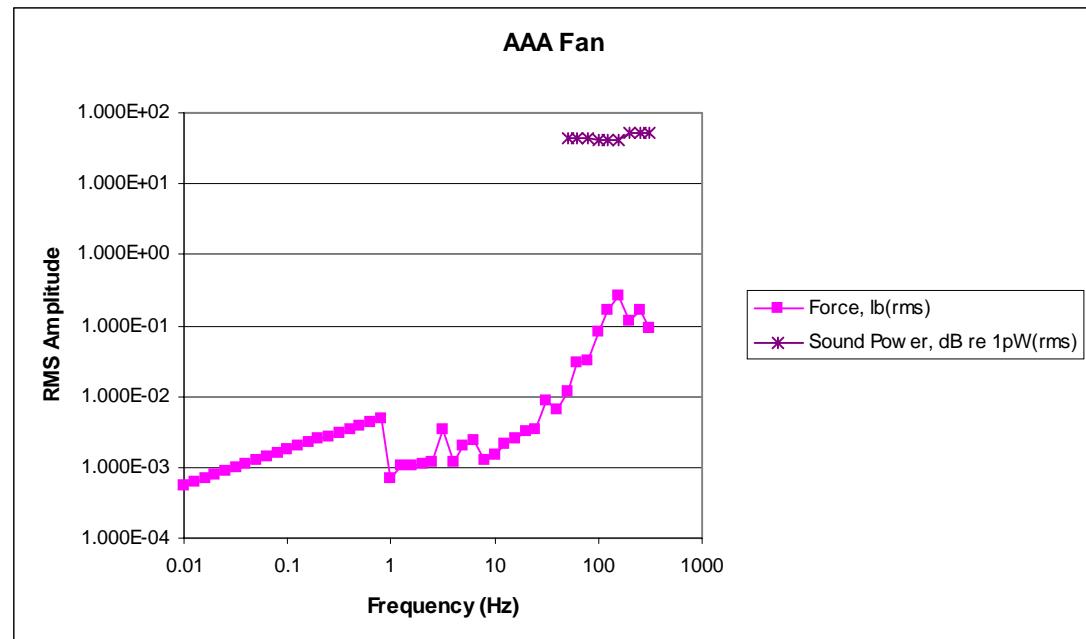


Forcing Functions

Co. / Agency	BHV		
Item	Fan, AAA (175 W, nominal)		
Location (Number)	LC1 (1), LC2 (1), (2) (3), (4) (5), (6) (7), (8)		
Duty	0.2 for each fan		
References	144		
Bibliography	1,2,11,17,26,38,50,52,55,56,75		
Comments	Unbalance force is assumed to be 0.115		
1/3-OB Ctr Freq, Hz	Time, s	Force, lb(rms)	Moment, in-lb(rms)
0.01		5.520E-04	
0.0125		6.175E-04	
0.016		6.960E-04	
0.02		7.810E-04	
0.025		8.730E-04	
0.0315		9.820E-04	
0.04		1.100E-03	
0.05		1.235E-03	
0.063		1.390E-03	
0.08		1.560E-03	
0.1		1.750E-03	
0.125		1.950E-03	
0.16		2.200E-03	
0.2		2.470E-03	
0.25		2.760E-03	
0.315		3.100E-03	
0.4		3.490E-03	
0.5		3.910E-03	
0.63		4.380E-03	
0.8		4.940E-03	
1		6.995E-04	
1.25		1.033E-03	
1.6		1.033E-03	
2		1.113E-03	
2.5		1.212E-03	
3.15		3.497E-03	
4		1.194E-03	
5		2.034E-03	
6.3		2.373E-03	
8		1.288E-03	
10		1.525E-03	
12.5		2.159E-03	
16		2.498E-03	
20		3.200E-03	
25		3.321E-03	
31.5		8.471E-03	
40		6.464E-03	
50		1.197E-02	4.450E+01
63		2.921E-02	4.450E+01
80		3.200E-02	4.450E+01
100		8.052E-02	4.120E+01
125		1.643E-01	4.120E+01
160		2.564E-01	4.120E+01
200		1.155E-01	5.200E+01
250		1.633E-01	5.200E+01
315		9.077E-02	5.200E+01

DISTURBANCE DATABASE

Pressurized Module Disturbances: Fans, Pumps, Valves, Coldplates, Ducts (Mechanical and Acoustic)



Forcing Functions

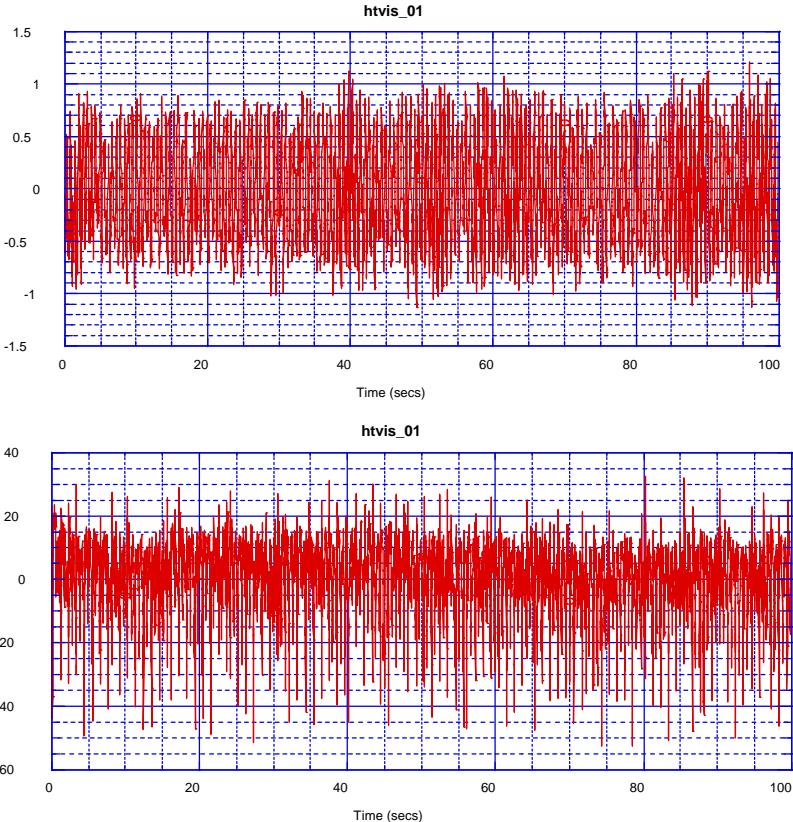
TVIS Certification Test



Crew Exercise Equipment: Treadmill, Ergometer, Resistive Exercise Device (Isolated/Non-isolated)

InterVehicular Activity: Translation, Station Keeping, Console Operations, ... Scheduled Maintenance.

6 DOF Transient Force/Moment For Various Subjects



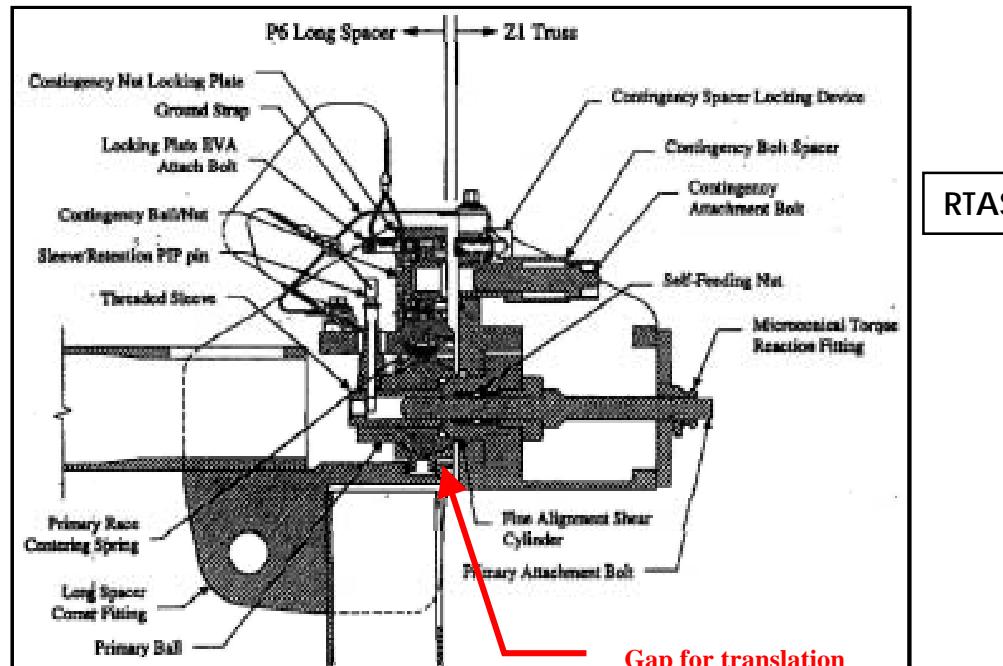


Forcing Functions

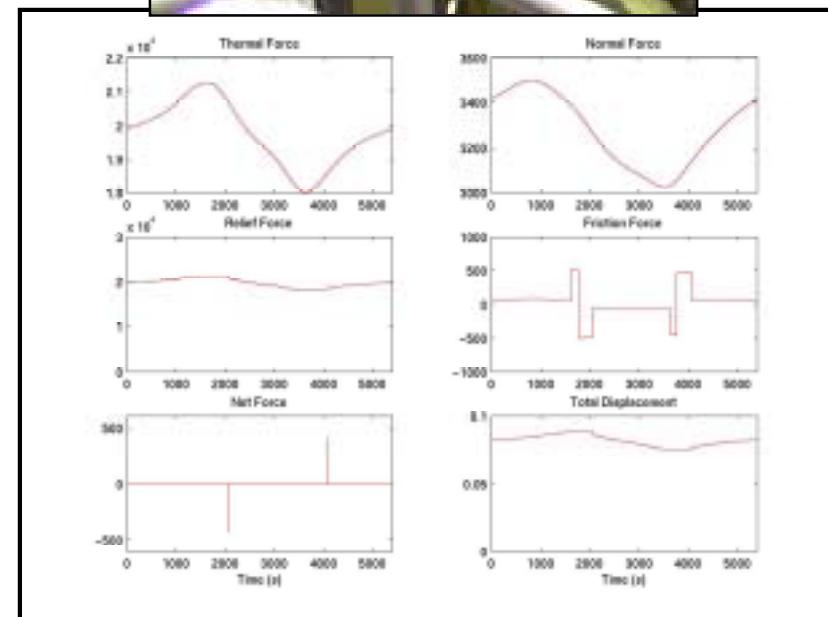
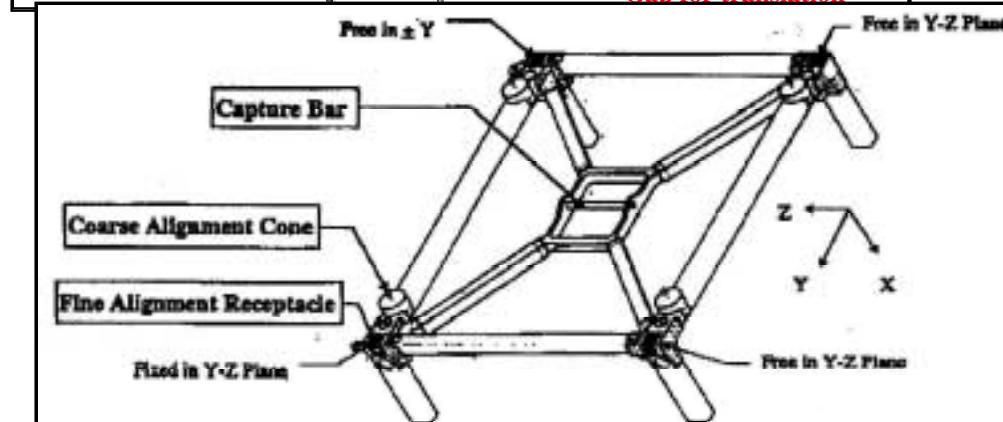
Thermal Induced Vibration

HARDWARE ITEM	STATIC FRICTION RELEASE (STICK-SLIP)	THERMAL STEP & MODAL DEFLECTION	SLOWLY VARYING DEFORMATION (-ORBITAL RATE)	THERMAL BUCKLING (OIL CANNING)
SHORT SPACER/ LONG SPACER INTERFACE	SIGNIFICANT <ul style="list-style-type: none">• Rocketdyne Truss Attachment System (RTAS) forcing function developed by BHB (Refs. 10, 11, & 12).• BHOU assessment indicates that RTAS stick/slip is a Microgravity Critical Item (MGCII) (Refs. 4).• Disturbance adequacy rating of 7 meets verification criteria.	NOT APPLICABLE TO INTERFACE	NOT APPLICABLE TO INTERFACE	NOT APPLICABLE TO INTERFACE
LONG SPACERS	NONE <ul style="list-style-type: none">• No sliding joints other than at interface with short spacer – see short spacer/long spacer interface (Ref. 6).	NONE <ul style="list-style-type: none">• No vibration modes below 30 Hz (Ref. 6).	NOT APPLICABLE <ul style="list-style-type: none">• Item by itself is very stiff. Only when integrated with other elements (including non-PG2) will item experience low frequency motion (Ref. 17).	NONE <ul style="list-style-type: none">• Constructed of hollow, extruded aluminum tubes with 3/16 inch minimum thickness. There are no thin plates or long slender members(Ref. 6)
IEAs	NONE <ul style="list-style-type: none">• No sliding joints other than at interface with EPS radiator (Ref. 6) – see IEA/EPS radiator interface.	NONE <ul style="list-style-type: none">• No vibration modes below 30 Hz (Ref. 6).• An IEA with full sun exposure could see a heat-up rate of 4 degrees F per hour. The rate is slow due to the mass of the structure (Ref. 20).	NOT APPLICABLE <ul style="list-style-type: none">• Item by itself is very stiff. Only when integrated with other elements (including non-PG2) will item experience low frequency motion (Ref. 17).	NONE <ul style="list-style-type: none">• Free thermal expansion with no thin plates or long slender members (Ref. 6)
EPS RADIATORS	NONE <ul style="list-style-type: none">• No sliding joints other than at interface with EPS radiator (Ref. 6) – see IEA/EPS radiator interface.	NEGLIGIBLE <ul style="list-style-type: none">• Fundamental vibration mode at 0.23 Hz is too high to be affected by slow temperature variations (Ref. 6).• Other than the PV Arrays, most items have a long thermal time constant, e.g. 15 minutes for the radiators (Ref. 15).• Each radiator weighs about 1600 lbs, compared to 2400 lbs for the PV Array, and about half of it is a concentrated load at the base. The radiator is about a quarter of the size of the PV Array. The forces and moments generated at the base of the radiator will be much smaller than that generated at the base of the PV Array which are negligible (Ref. 17).	NEGLIGIBLE <ul style="list-style-type: none">• Each radiator weighs about 1600 lbs, compared to 2400 lbs for the PV Array, and about half of it is a concentrated load at the base. The radiator is about a quarter of the size of the PV Array. The forces and moments generated at the base of the radiator will be much smaller than that generated at the base of the PV Array which are negligible (Ref. 17).	NONE <ul style="list-style-type: none">• The radiators are freely expanding structures (Refs. 6 & 17).

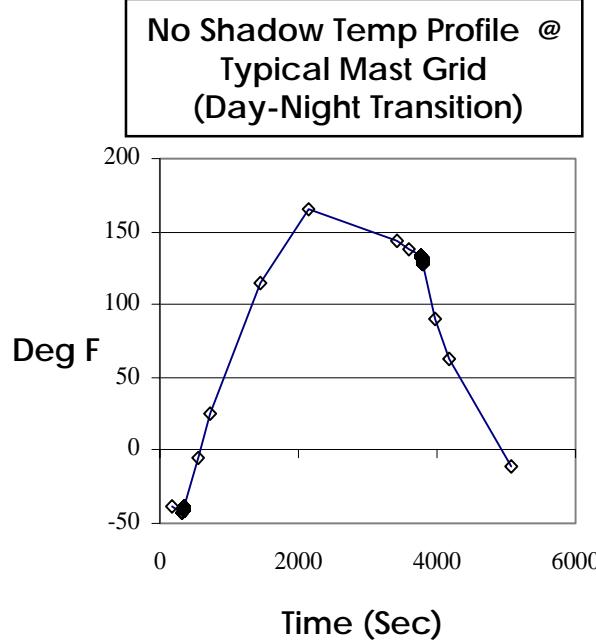
Forcing Functions



RTAS Stick-Slip

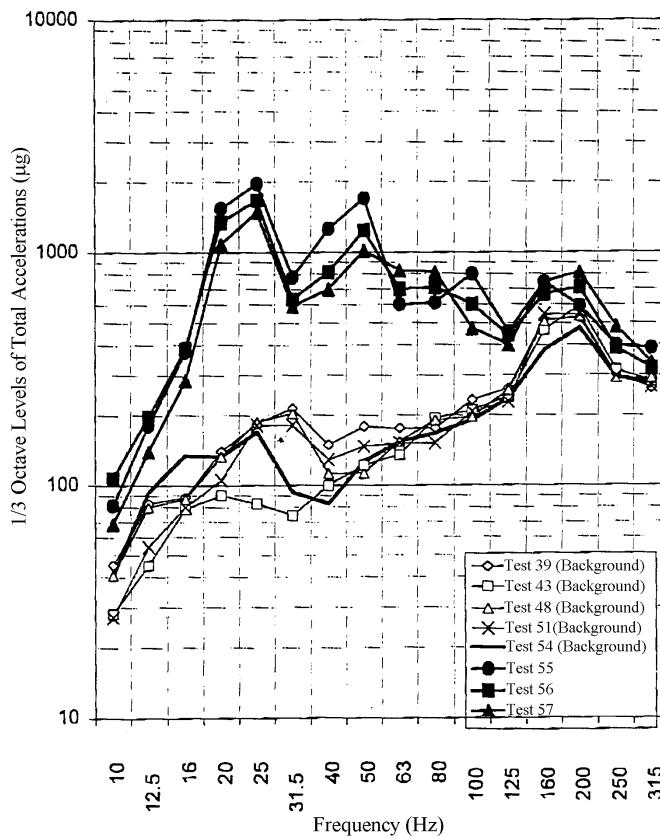


Forcing Functions



Forcing Functions

RS Service Module Element Ground Test



ESA Columbus Module Component Ground Test

ECLSS : -

- * one Cabin fan assy (CFA EM5) (test data eq. & sect.)
- * one Cabin fan assy as IMV Supply fan (test data eq. & sect.)
- * one Cabin fan Assy as IMV Return Fan (test data - eq. & sect.)
- * two Condensate Water Separator Assies (CWSA EM) (test data - eq. & sect.)
- * one Condensate Heat Exchanger/Thermal Control valve (CHX/TCV) (testdata - eq. & sect.)
- * TWO WASTE GAS Line shut Off Valve (LSOV) (test data -eq.)
- * One WLSV EM (test data - eq.)
- * Two PPO2 (test data -eq.)
- * Airbox (Test data-Section)

TCS:

- * one WPA (test data -eq.)
- * one WOO (actuated) (test data -eq.)
- * two WTMO (actuated) (test data - eq.)
- * fluxed ducting (test data - sect.)

Structural Stick/slip :

- * Stick/slip at MDPS/bracket interface (analytical evaluation)

NASDA ICS Antenna Slew & Tracking



DAC8 DURATION ASSESSMENT



ISS Traffic Model

- The traffic plan includes a complete traffic event schedule and a projected resupply/return loading by cargo category starting with first element launch through end of life.
- The integrated traffic plan is also used to support design analysis, unique transportation system studies, off-nominal operations planning, and to assess the viability of long-term planning inputs from International Partners.



DAC8 DURATION ASSESSMENT



What are the major disturbers to ISS micro-g

- Docking events
- Undocking events
- Reboosts
- EVAs

Threats to micro-gravity periods

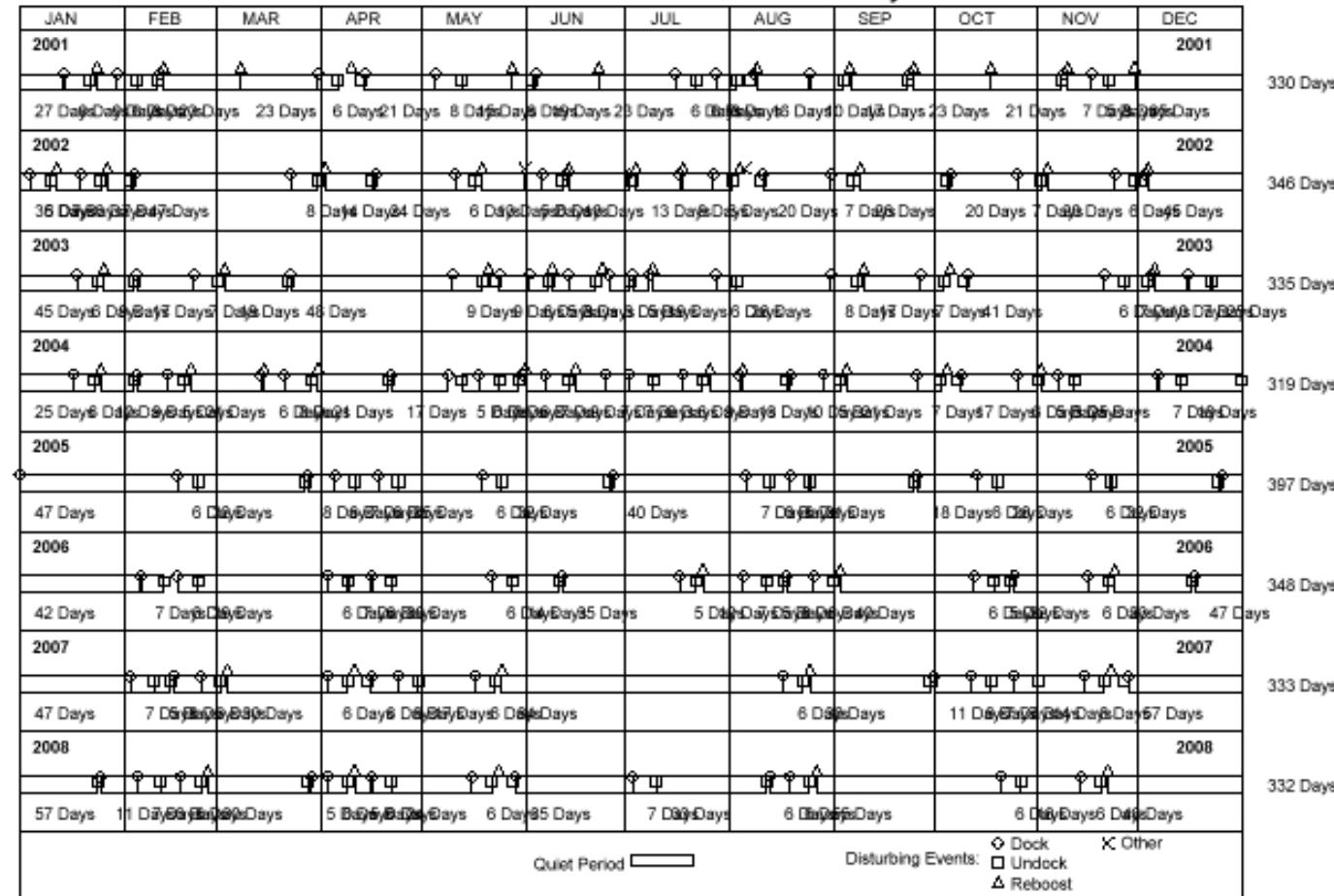
- Debris Avoidance Maneuvers
- Deferred or contingency EVAs
- Launch schedule changes



DAC8 Assembly >5 Day Periods

International Space Station Traffic Model

Quiet Periods of 5 days or more 2001 - 2008



Date: 9/6/00 4:59:51 PM

Version 16

DAC8 (ATV & more HTVs)

Imported 04/09/2000 Imported 05/13/2000

ISS Traffic Model Version 6.2

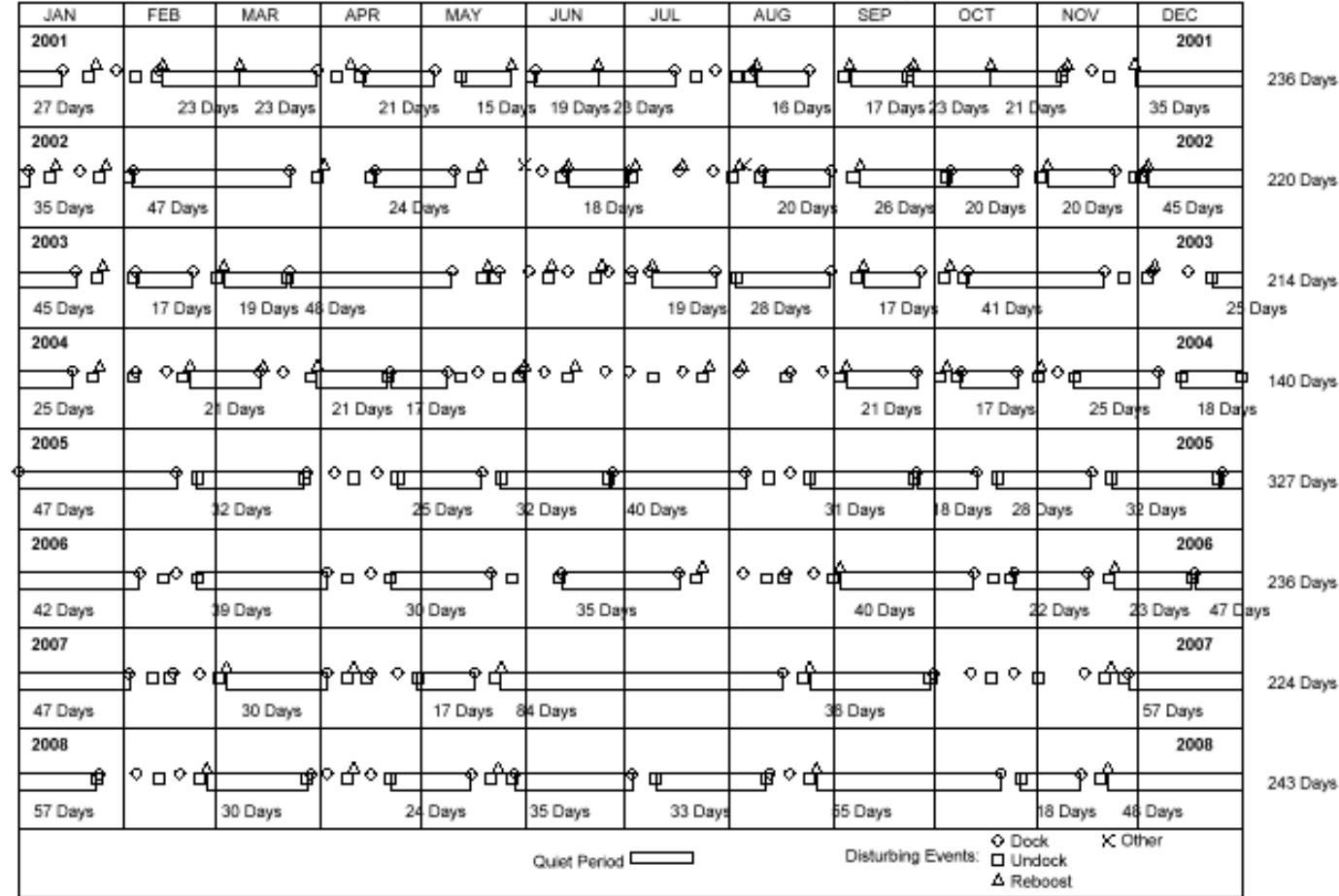
Page 1 of 2



DAC8 Assembly >15 Day Periods

International Space Station Traffic Model

Quiet Periods of 15 days or more 2001 - 2008



Date: 9/6/00 4:59:51 PM

Version 16

DAC8 (ATV & more HTVs)

ISS Traffic Model Version 6.2

Imported 04/09/2000 Imported 05/13/2000

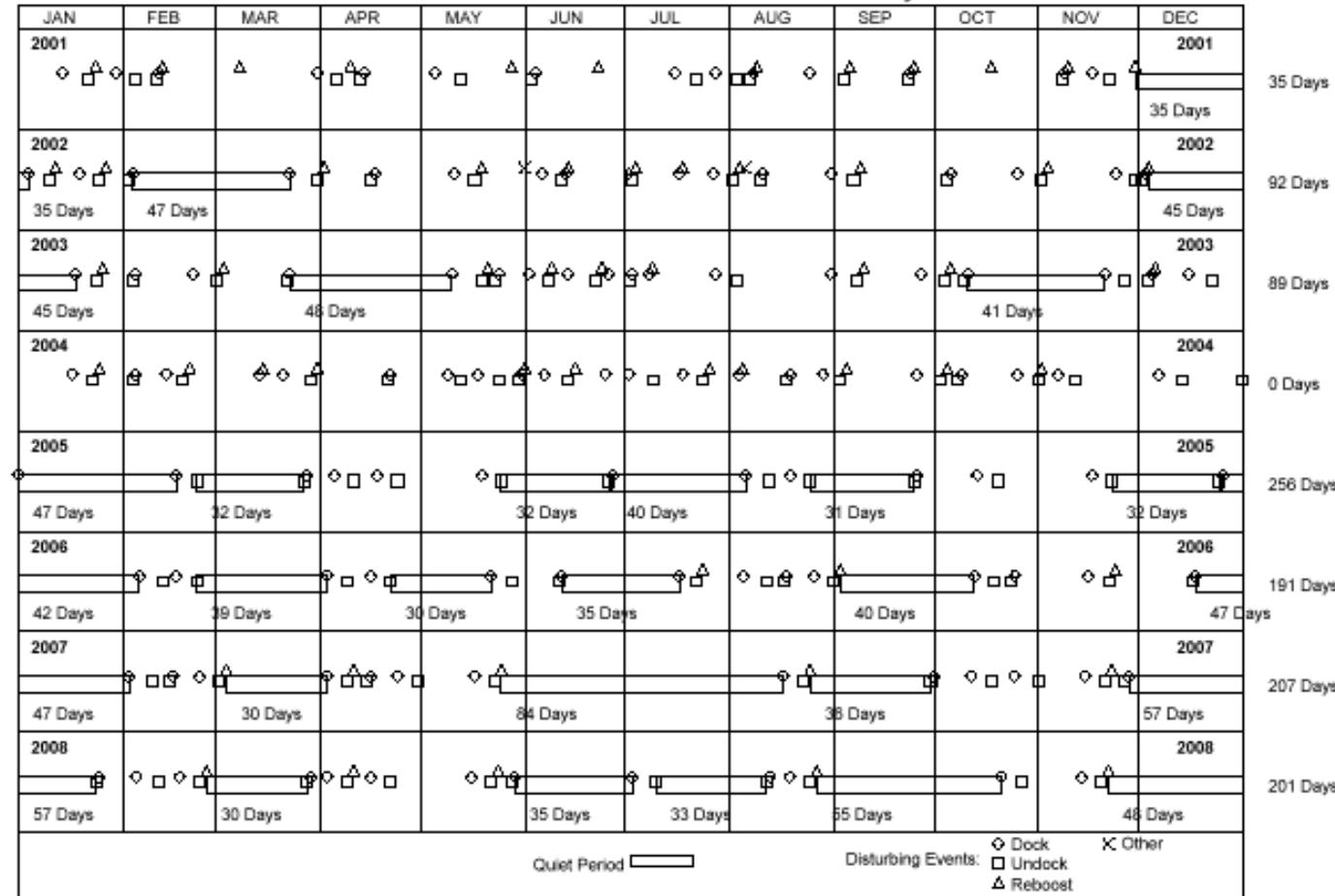
Page 1 of 2



DAC8 Assembly >30 Day Periods

International Space Station Traffic Model

Quiet Periods of 30 days or more 2001 - 2008



Date: 9/6/00 4:59:51 PM

Version 16

DAC8 (ATV & more HTVs)

Imported 04/09/2000 Imported 05/13/2000

ISS Traffic Model Version 6.2

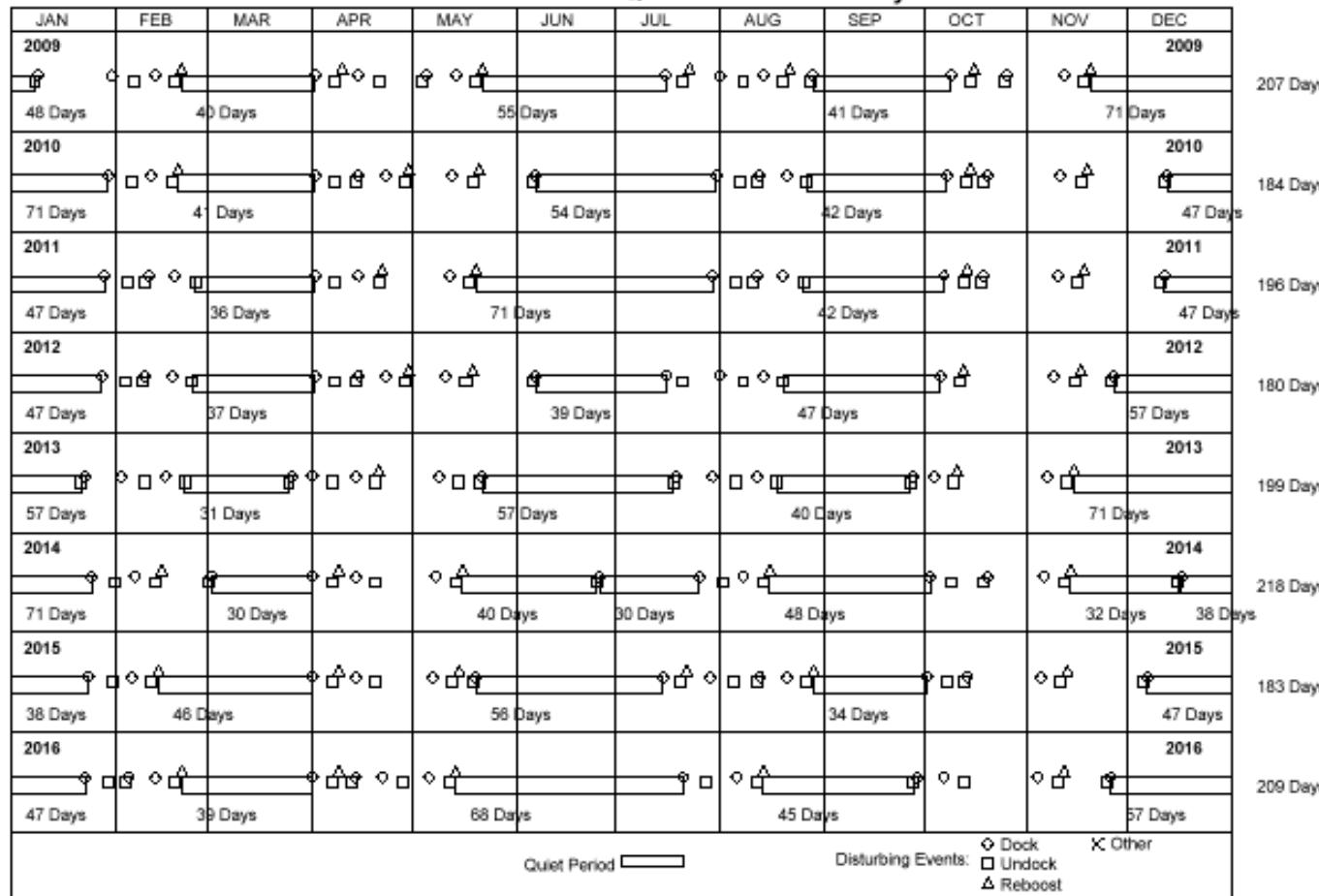
Page 1 of 2



DAC8 Assembly Complete >30 Day Periods

International Space Station Traffic Model

Quiet Periods of 30 days or more 2009 - 2016



Date: 9/6/00 4:59:51 PM

Version 16

DAC8 (ATV & more HTVs)

ISS Traffic Model Version 6.2

Imported 04/09/2000 Imported 05/13/2000

Page 2 of 2



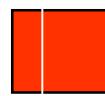
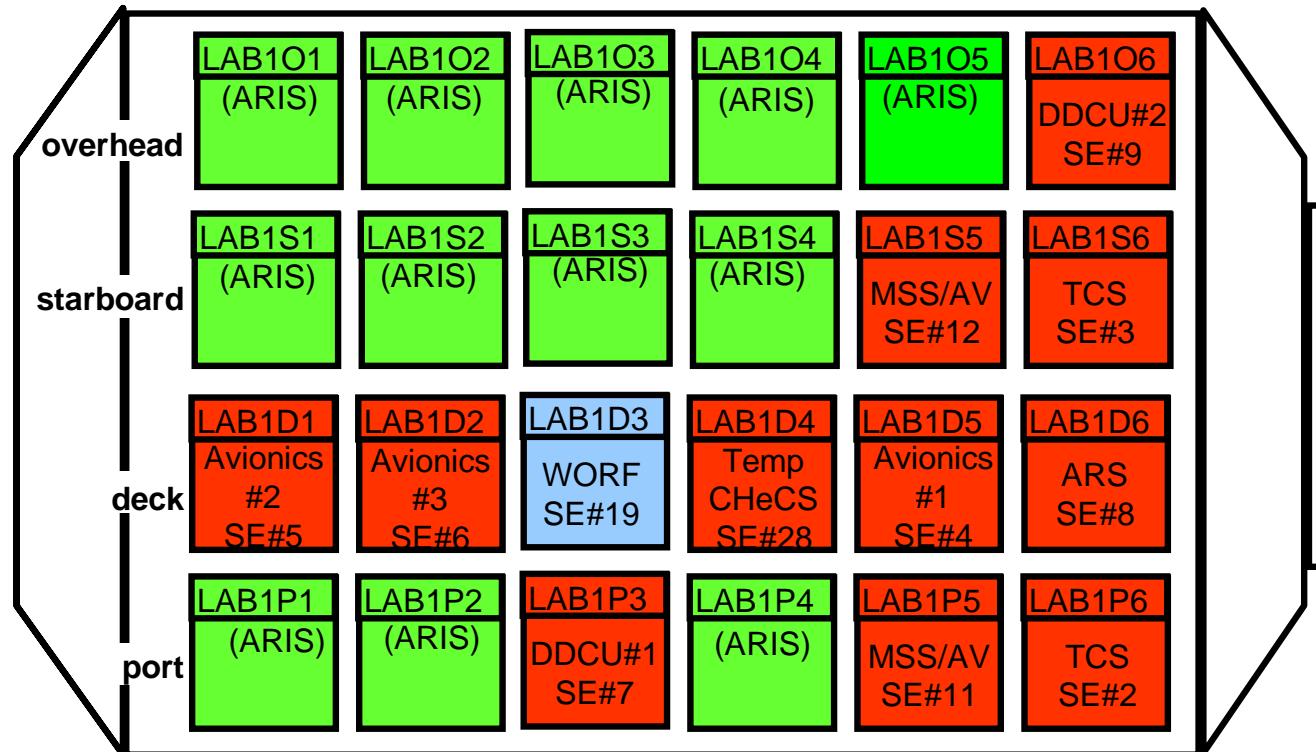
DAC8 DURATION ASSESSMENT



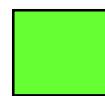
Conclusion

- Currently there is no requirement to meet the micro-gravity period requirement during assembly
- Based on analysis the micro-gravity requirement can be satisfied during the assembly complete period

Rack Topology at Assembly Complete (Analysis Configuration)



System Rack

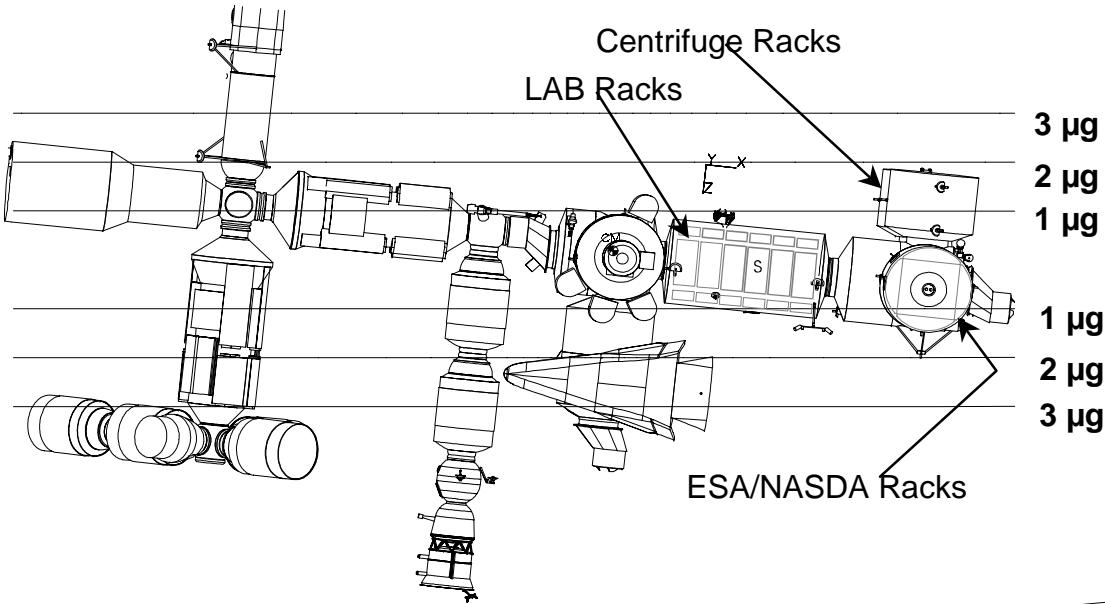


Payload Rack



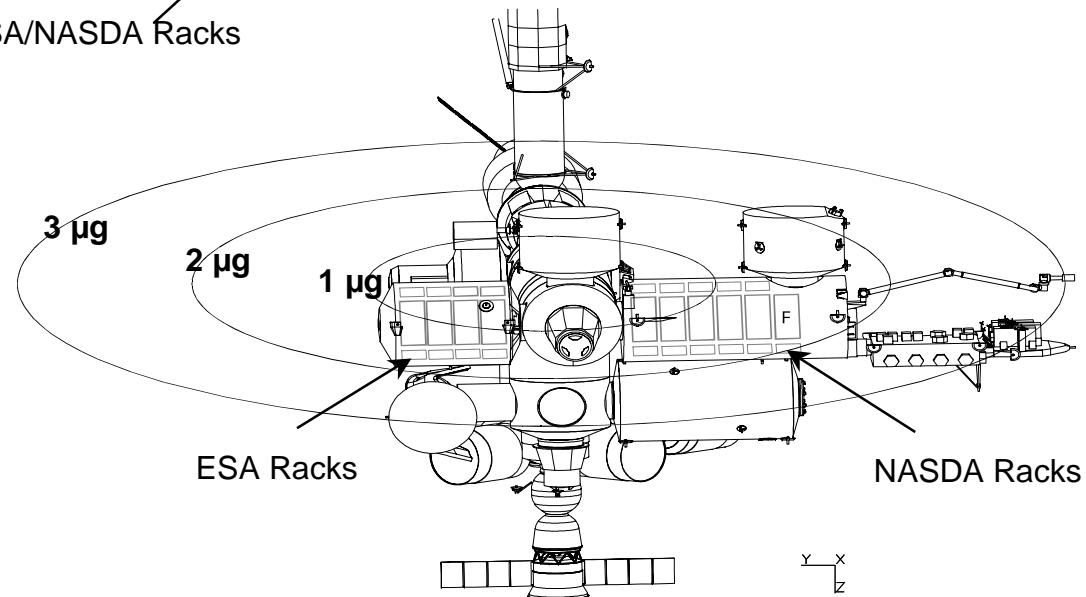
Payload Rack (Non-ARIS)

DAC8 Quasi-Steady Performance



Quasi-steady Performance:

- 15 of 32 ISPRs < 1.0 µg
- 16 of 32 ISPRs < 1.2 µg
- All satisfy stability criteria



Flight Attitude:

- Pitch -6.97 degrees
- Yaw -8.07 degrees
- Roll 1.16 degrees



DAC8 Quasi-Steady Performance



15 of 32 racks less than 1 μg magnitude & 0.2 μg perpendicular component.

Location	Rack Position in ISS Frame			μG Vector		Unit Vector			Max angle from unit vector (deg)	Cone Angle	Magnitude at max angle (μG)
	X (ft)	Y (ft)	Z (ft)	Magnitude (μG)	\perp Component (μG)	X	Y	Z			
CG	-15.34	-1.28	14.87	0.210	0.038	-0.994	-0.107	0.013	20.660	0.025	0.065
USL-C1	15.55	0.00	11.26	0.245	0.064	-0.624	-0.773	-0.119	24.100	0.054	0.122
USL-C2	12.05	0.00	11.26	0.232	0.063	-0.665	-0.722	0.191	26.258	0.050	0.101
USL-C3	8.55	0.00	11.26	0.230	0.070	-0.635	-0.584	0.506	26.070	0.051	0.104
USL-C4	5.05	0.00	11.26	0.243	0.078	-0.546	-0.406	0.733	23.624	0.056	0.129
USL-C5	1.55	0.00	11.26	0.266	0.084	-0.446	-0.247	0.860	20.229	0.062	0.168
USL-S1	15.55	4.84	16.11	0.689	0.087	-0.321	0.068	-0.945	7.346	0.087	0.672
USL-S2	12.05	4.84	16.11	0.645	0.086	-0.340	0.108	-0.934	7.765	0.086	0.628
USL-S3	8.55	4.84	16.11	0.602	0.084	-0.362	0.154	-0.919	8.219	0.084	0.584
USL-S4	5.05	4.84	16.11	0.560	0.083	-0.386	0.207	-0.899	8.793	0.076	0.488
USL-P1	15.55	-4.84	16.11	0.722	0.088	-0.217	-0.488	-0.845	7.082	0.088	0.707
USL-P2	12.05	-4.84	16.11	0.671	0.087	-0.230	-0.497	-0.837	7.551	0.087	0.656
USL-P4	5.00	-4.84	16.11	0.570	0.085	-0.264	-0.519	-0.813	8.725	0.084	0.546
JPM1-A1	29.66	-10.82	15.92	1.035	0.091	-0.126	-0.652	-0.748	5.190	0.091	1.006
JPM2-F1	40.00	-10.82	15.92	1.193	0.093	-0.118	-0.617	-0.778	4.618	0.093	1.156
JPM3-A2	29.66	-14.32	15.92	1.121	0.092	-0.097	-0.726	-0.680	4.810	0.092	1.089
JPM4-F2	40.00	-14.32	15.92	1.274	0.094	-0.094	-0.688	-0.720	4.339	0.094	1.234
JPM5-A3	29.66	-17.82	15.92	1.217	0.092	-0.072	-0.783	-0.617	4.450	0.092	1.182
JPM6-F3	40.00	-17.82	15.92	1.364	0.094	-0.072	-0.744	-0.664	4.068	0.094	1.321
JPM7-A4	29.66	-21.32	15.92	1.320	0.093	-0.050	-0.827	-0.561	4.122	0.093	1.283
JPM8-A5	29.66	-24.82	15.92	1.429	0.093	-0.032	-0.860	-0.510	3.831	0.093	1.392
JPM9-F5	40.00	-24.82	15.92	1.566	0.095	-0.036	-0.825	-0.564	3.585	0.095	1.520
JPM10-F6	40.00	-28.32	15.92	1.675	0.096	-0.021	-0.854	-0.521	3.384	0.096	1.627
APM-CLG1	34.84	14.39	10.74	0.517	0.089	-0.435	0.684	-0.586	9.998	0.089	0.505
APM-CLG2	34.84	18.33	10.74	0.640	0.093	-0.379	0.794	-0.475	8.422	0.093	0.629
APM-FWD1	40.00	14.39	15.91	1.078	0.094	-0.272	0.266	-0.925	5.027	0.094	1.067
APM-FWD2	40.00	18.33	15.91	1.146	0.095	-0.277	0.390	-0.878	4.781	0.095	1.135
APM-FWD3	40.00	22.26	15.91	1.229	0.096	-0.277	0.493	-0.825	4.521	0.096	1.219
APM-FWD4	40.00	26.19	15.91	1.326	0.098	-0.274	0.576	-0.771	4.267	0.098	1.316
APM-AFT1	29.67	14.39	15.91	0.963	0.092	-0.297	0.366	-0.882	5.528	0.092	0.951
APM-AFT2	29.67	18.33	15.91	1.045	0.094	-0.295	0.491	-0.820	5.173	0.094	1.033
APM-AFT3	29.67	22.26	15.91	1.142	0.095	-0.290	0.587	-0.756	4.824	0.095	1.131
APM-AFT4	29.67	26.19	15.91	1.251	0.098	-0.282	0.661	-0.695	4.504	0.098	1.242
CAM-MID	36.08	0.00	4.17	0.608	0.091	-0.045	-0.410	0.911	8.877	0.091	0.581
CAM-TOP	36.08	0.00	0.00	1.077	0.092	0.033	-0.216	0.976	5.019	0.092	1.042

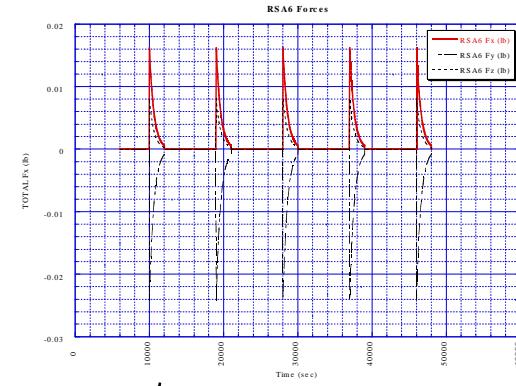
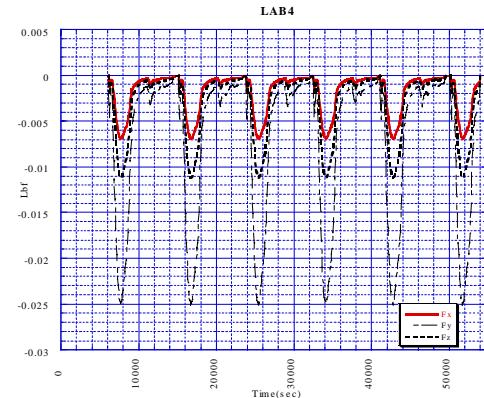
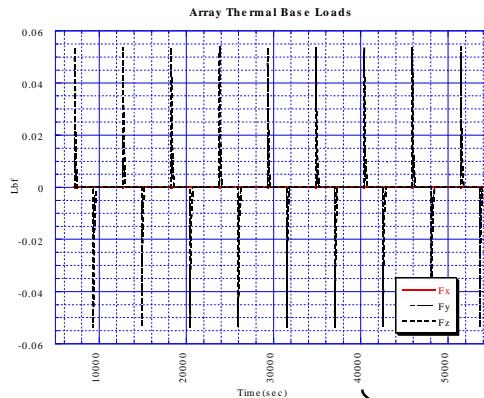


DAC8 Quasi-steady Individual Disturbance Inputs

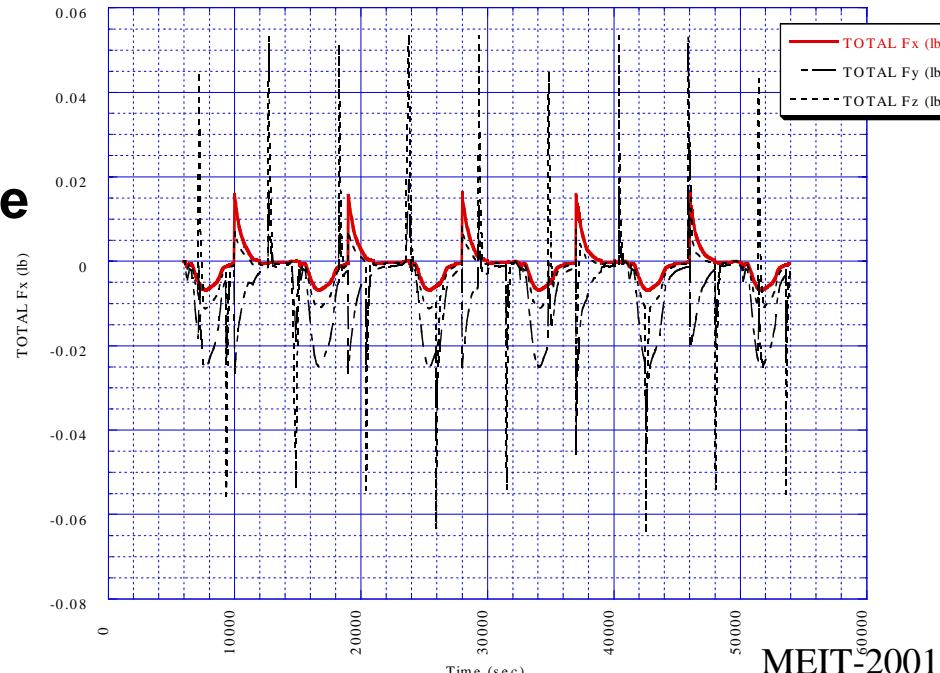


- **Centrifuge startup and shut down**
 - Spin-up for 120 sec to 236 deg/s, spin for 6.4 hours, spin-down for 120 sec.
 - Starts at 17000 sec
- **TRRJ slew at low betas**
 - TRRJ 0 beta slew rates - TRRJ Torque Power Spectral Density has 87.7% of its power below .01 Hz.
 - Not Applicable
- **Solar Thermal base loads**
 - Exponential decay for 210 seconds every 2160 seconds (night), 3360 (day), forces combined for eight arrays
 - Lighting dependent , continuous
- **LAB4 Vent**
 - Force profile, duration of 8700 seconds
 - Starts at 6000 seconds
- **RSA6 Vent**
 - Exponential decay of 600 seconds every 9000 seconds
 - Starts at 10000 seconds
- **Treadmill Gyro Start-up**
 - +.23 ft-lbs. for 10minutes, 0 ft-lbs. for 60 minutes, -.23 ft-lbs. for 10 minutes, repeated every 30 minutes.
 - Starts at 6000 seconds

DAC8 Quasi-steady Individual Disturbance Inputs

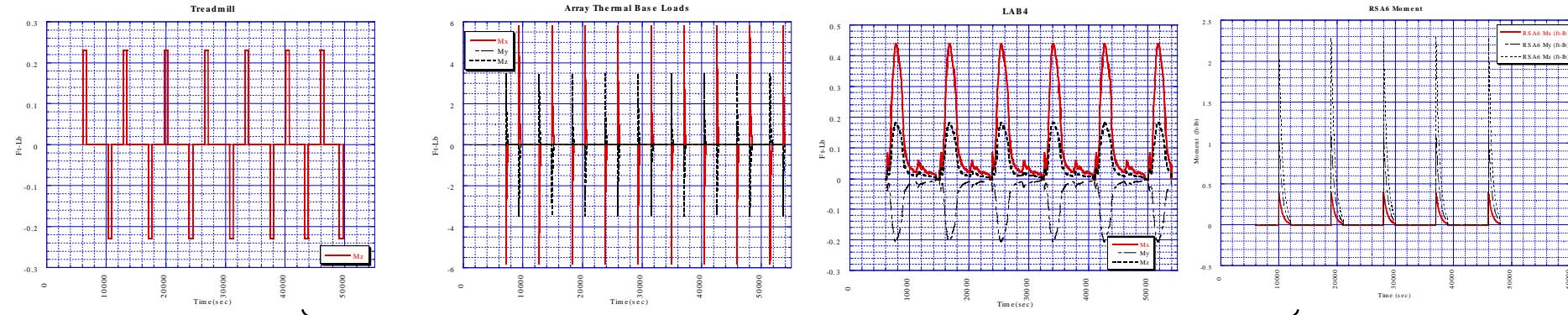


Combined Force

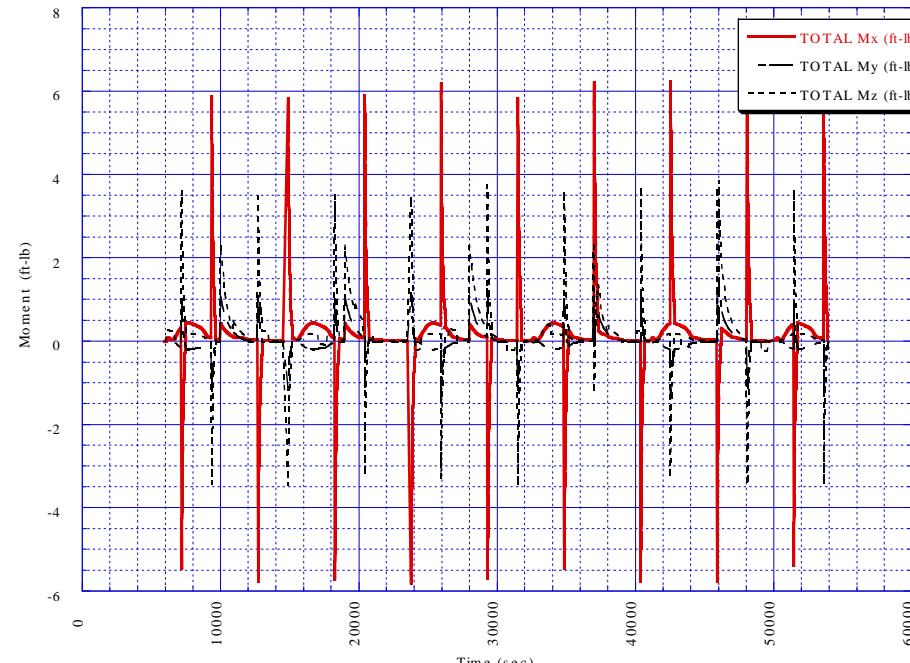


**Force files
combined into one
file**

DAC8 Quasi-steady Individual Disturbance Inputs



COMBINED MOMENTS



**Moments combined
into one file**



DAC8 Quasi-Steady Performance With Individual Disturbances Delta Comparison



14 versus 15 of 32 racks under 1 μg magnitude and .2 μg perpendicular component (APM AFT1 to 1.068 & 0.22)

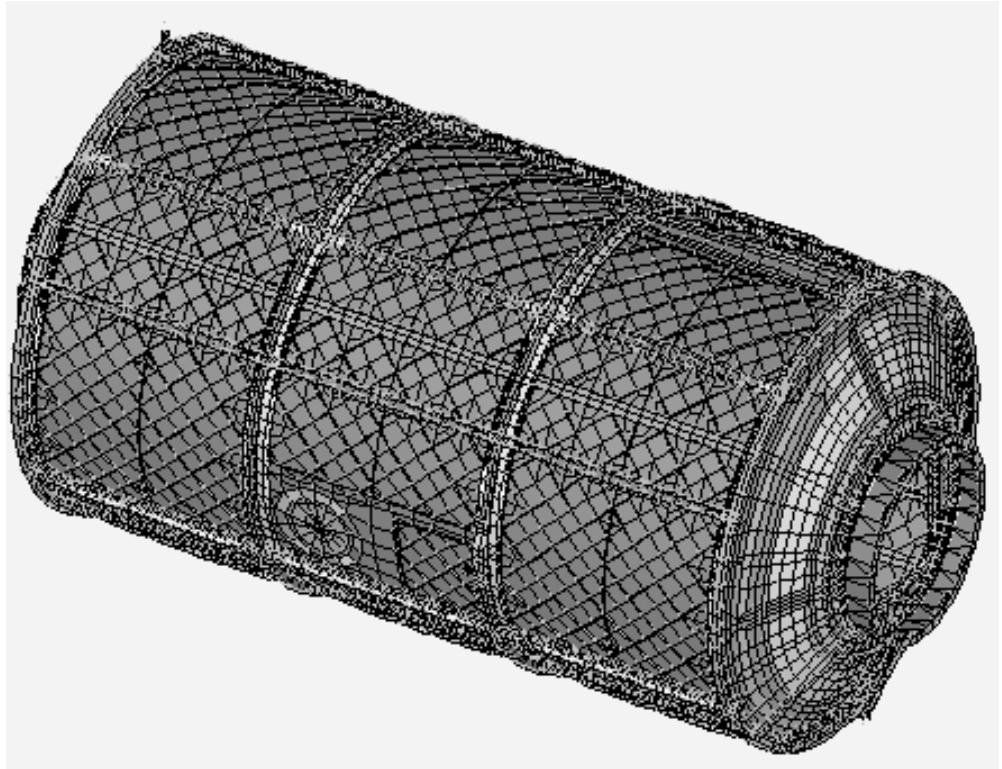
Location	Magnitude Disturbance (μG)	Magnitude Nominal (μG)	Magnitude Delta Dist-Nom (μG)	Mag % Difference	\perp Component Disturbance (μG)	\perp Component Nominal (μG)	\perp Component Delta Dist-Nom (μG)	\perp Component % Difference
CG	0.211	0.210	0.001	0%	0.080	0.046	0.203	74%
USL-C1	0.293	0.245	0.048	20%	0.158	0.064	0.094	147%
USL-C2	0.269	0.232	0.037	16%	0.150	0.063	0.087	138%
USL-C3	0.258	0.230	0.028	12%	0.140	0.070	0.070	100%
USL-C4	0.259	0.243	0.016	7%	0.128	0.078	0.050	64%
USL-C5	0.293	0.266	0.027	10%	0.116	0.084	0.032	38%
USL-S1	0.711	0.689	0.022	3%	0.170	0.087	0.083	95%
USL-S2	0.668	0.645	0.023	4%	0.156	0.086	0.070	81%
USL-S3	0.625	0.602	0.023	4%	0.142	0.084	0.058	69%
USL-S4	0.584	0.560	0.024	4%	0.128	0.083	0.045	54%
USL-P1	0.791	0.722	0.069	10%	0.139	0.088	0.051	58%
USL-P2	0.735	0.671	0.064	10%	0.127	0.087	0.040	46%
USL-P4	0.623	0.570	0.053	9%	0.105	0.085	0.020	24%
JPM1-A1	1.132	1.035	0.097	9%	0.150	0.091	0.059	65%
JPM2-F1	1.293	1.193	0.100	8%	0.188	0.093	0.095	102%
JPM3-A2	1.225	1.121	0.104	9%	0.153	0.092	0.061	66%
JPM4-F2	1.383	1.274	0.109	9%	0.172	0.094	0.078	83%
JPM5-A3	1.327	1.217	0.110	9%	0.157	0.092	0.065	71%
JPM6-F3	1.480	1.364	0.116	9%	0.174	0.094	0.080	85%
JPM7-A4	1.435	1.320	0.115	9%	0.162	0.093	0.069	74%
JPM8-A5	1.547	1.429	0.118	8%	0.168	0.093	0.075	81%
JPM9-F5	1.691	1.566	0.125	8%	0.183	0.095	0.088	93%
JPM10-F6	1.804	1.675	0.129	8%	0.189	0.096	0.093	97%
APM-CLG1	0.710	0.517	0.193	37%	0.151	0.089	0.062	70%
APM-CLG2	0.856	0.640	0.216	34%	0.133	0.093	0.040	43%
APM-FWD1	1.184	1.078	0.106	10%	0.268	0.094	0.174	185%
APM-FWD2	1.283	1.146	0.137	12%	0.259	0.095	0.164	173%
APM-FWD3	1.393	1.229	0.164	13%	0.249	0.096	0.153	159%
APM-FWD4	1.513	1.326	0.187	14%	0.242	0.098	0.144	147%
APM-AFT1	1.068	0.963	0.105	11%	0.219	0.092	0.127	138%
APM-AFT2	1.176	1.045	0.131	13%	0.211	0.094	0.117	124%
APM-AFT3	1.296	1.142	0.154	13%	0.206	0.095	0.111	117%
APM-AFT4	1.423	1.251	0.172	14%	0.206	0.098	0.108	110%
CAM-MID	0.650	0.608	0.042	7%	0.238	0.091	0.147	162%
CAM-TOP	1.100	1.077	0.023	2%	0.252	0.092	0.160	174%

DAC8 Finite Element Model

US Lab Model Frequencies

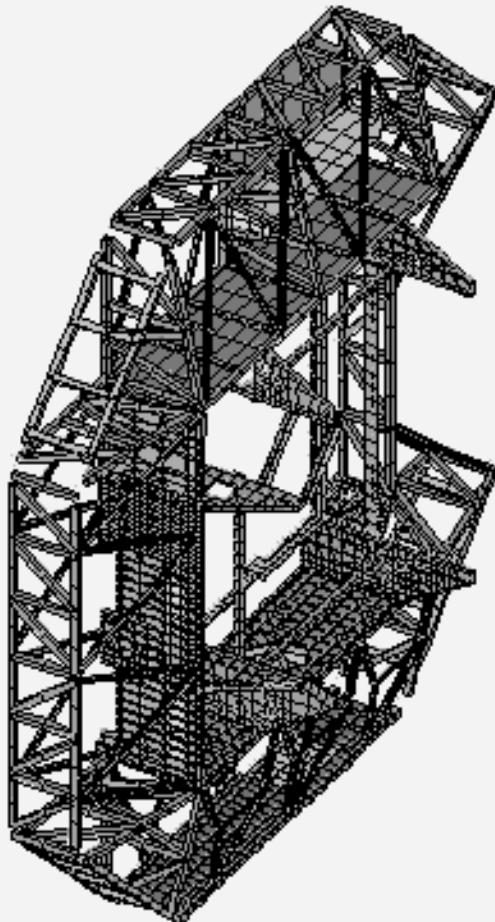
Integrated US Lab Model

9.29E-04	Rigid Body Mode
1.60E-03	Rigid Body Mode
2.06E-03	Rigid Body Mode
2.33E-03	Rigid Body Mode
2.69E-03	Rigid Body Mode
3.93E-03	Rigid Body Mode
2.39E+00	
2.83E+00	
2.89E+00	
2.99E+00	
3.04E+00	
3.08E+00	
3.12E+00	
3.29E+00	
3.39E+00	
3.62E+00	
3.75E+00	
4.04E+00	

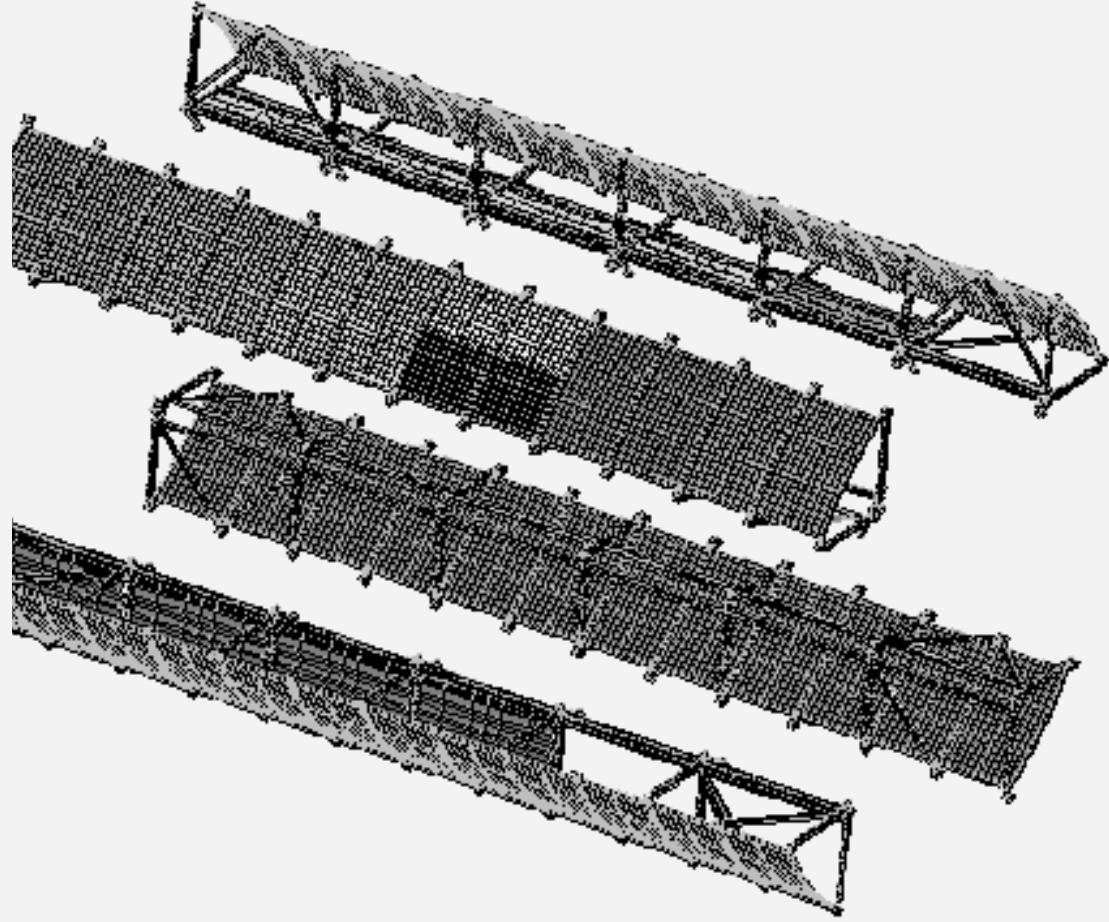


DAC8 Finite Element Model

Aft ESS

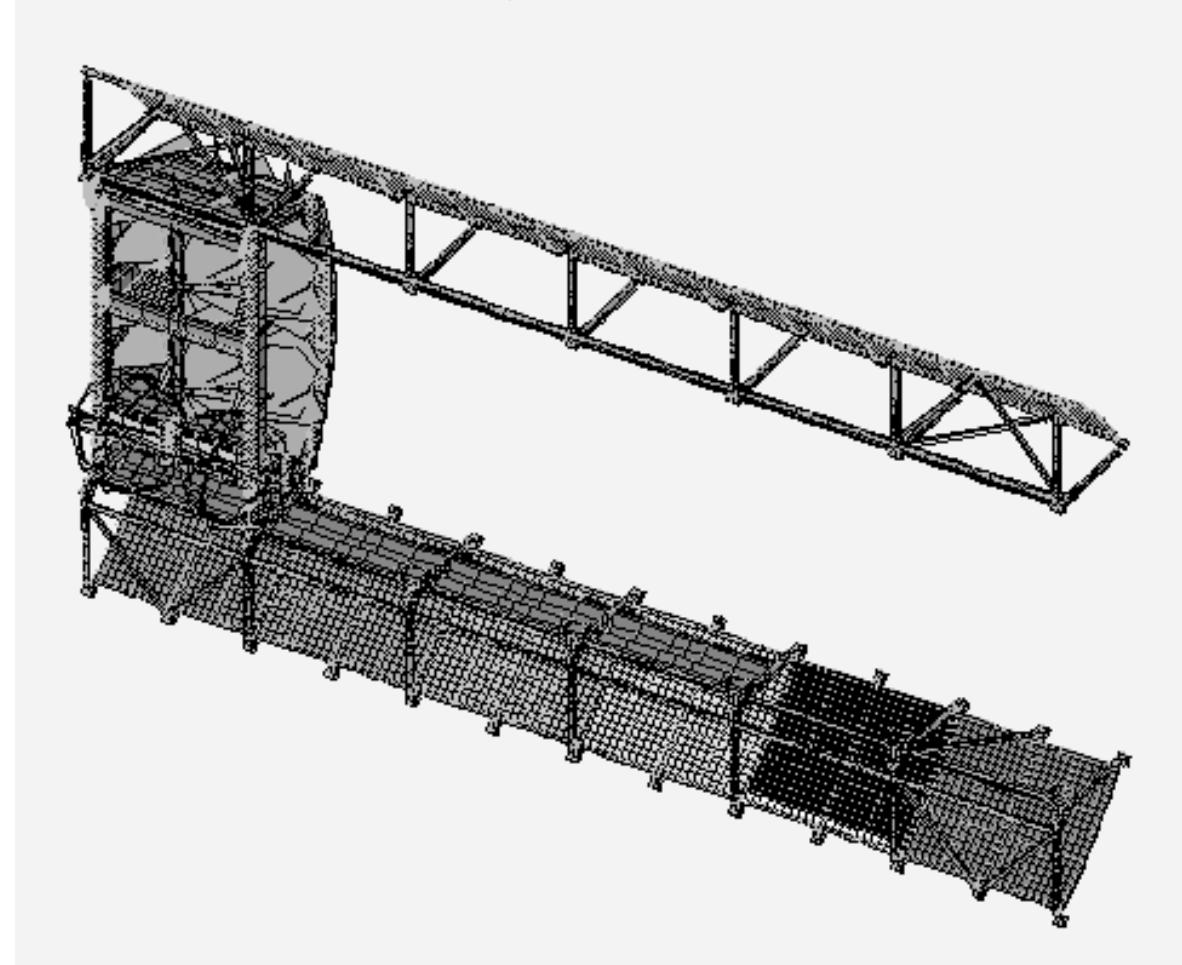


Standoffs



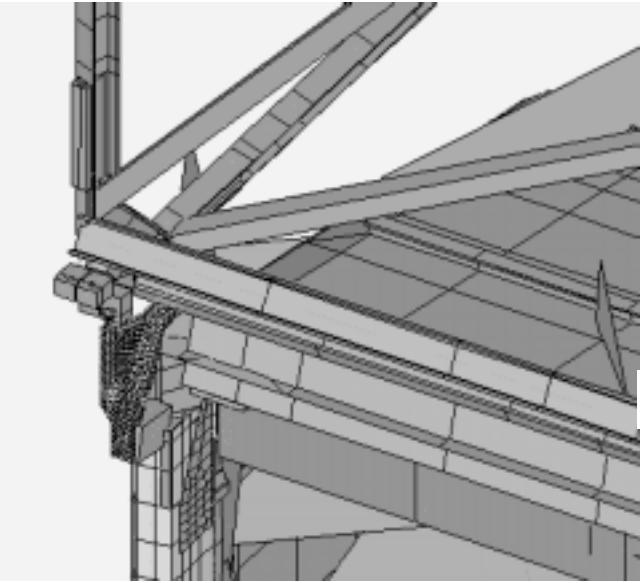
DAC8 Finite Element Model

Rack Integrated with Standoffs

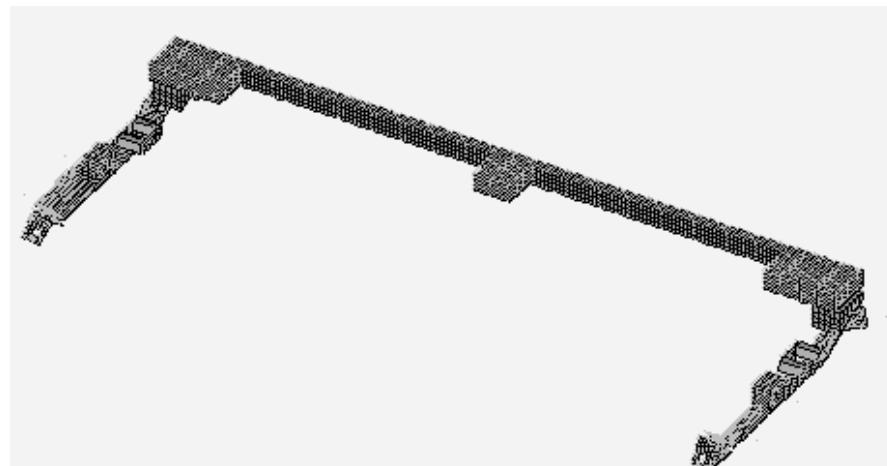
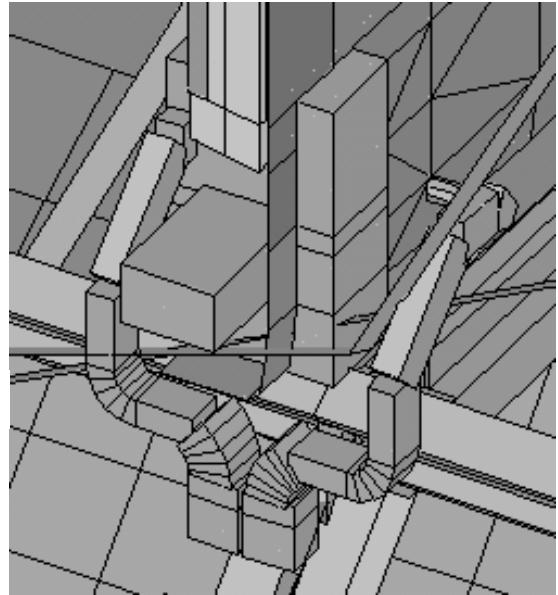


DAC8 Finite Element Model

K-Bar



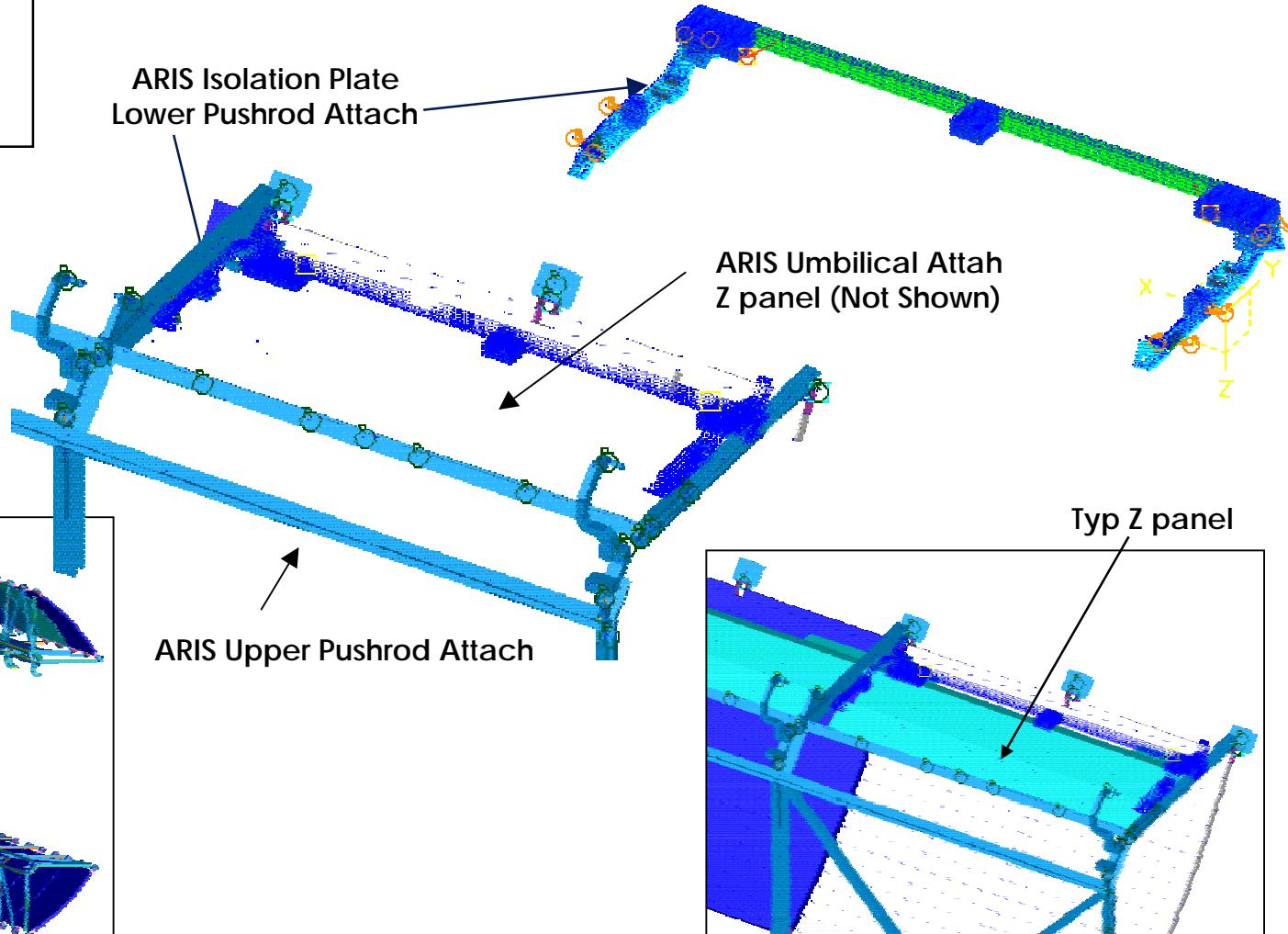
Pivot Pins



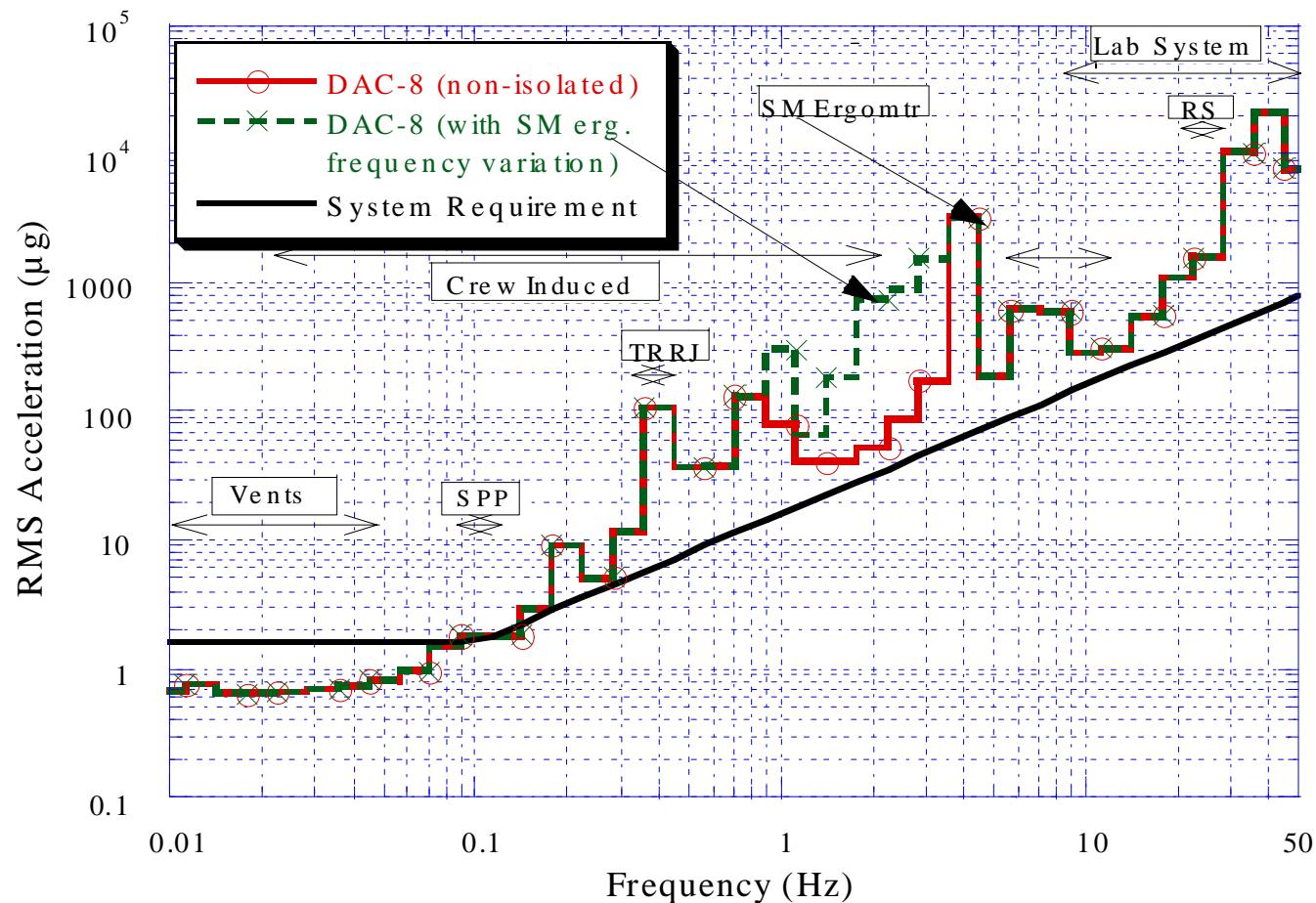
**Isolation
Plate**

Requirement Applicability

@ 50% Of ISPRs In
APM/JEM/LAB
Vibratory @ Rack To Module
Interface



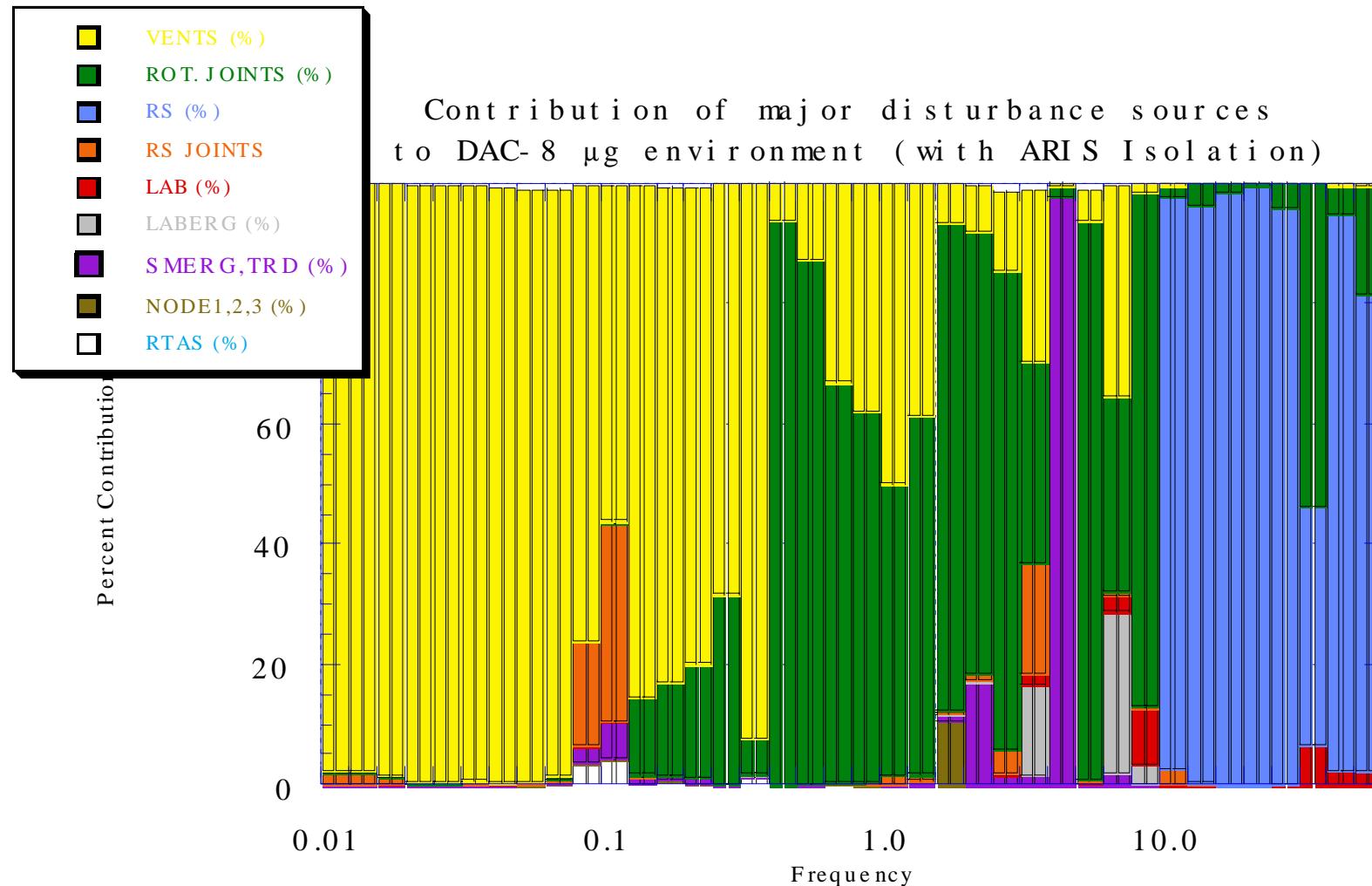
DAC8 Non-Isolated Performance Structural Dynamic Frequency Range





DAC8 Performance

Structural Dynamic Frequency Range

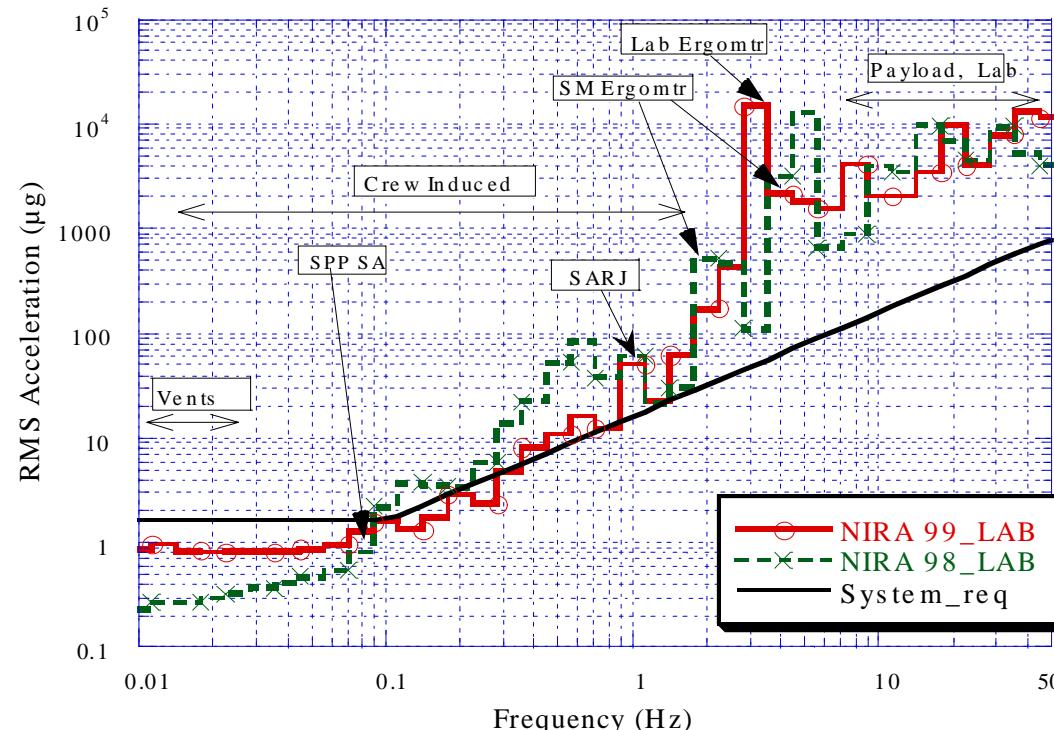


NIRA 99 - US Lab

Structural Dynamic Frequency Range

Non-Isolated Rack Assessment Differences From DAC8 Requirement Compliance Results

- 1% Damping
- + 2Crew translations & 2console ops
- + Payload disturbances (8 racks in Lab, 3 in COF and 2 in JEM)(21 sources per rack includes AAA fan.)
- @ Non-isolated rack interfaces
- Non-isolated Lab ergometer - subsequently isolated (see DAC8)

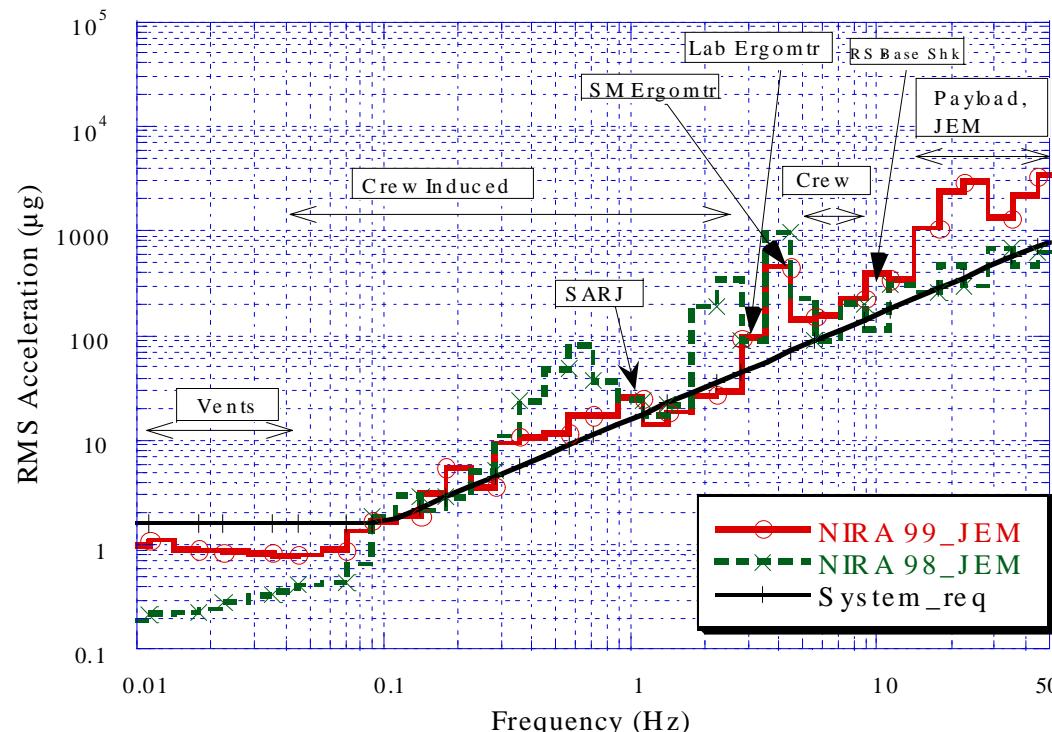


NIRA 99 - JEM-PM

Structural Dynamic Frequency Range

Non-Isolated Rack Assessment Differences From DAC8 Requirement Compliance Results

- 1% Damping
- + 2Crew translations & 2console ops
- + Payload disturbances (8 racks in Lab, 3 in COF and 2 in JEM)(21 sources per rack includes AAA fan.)
- @ Non-isolated rack interfaces
- Non-isolated Lab ergometer - subsequently isolated (see DAC8)

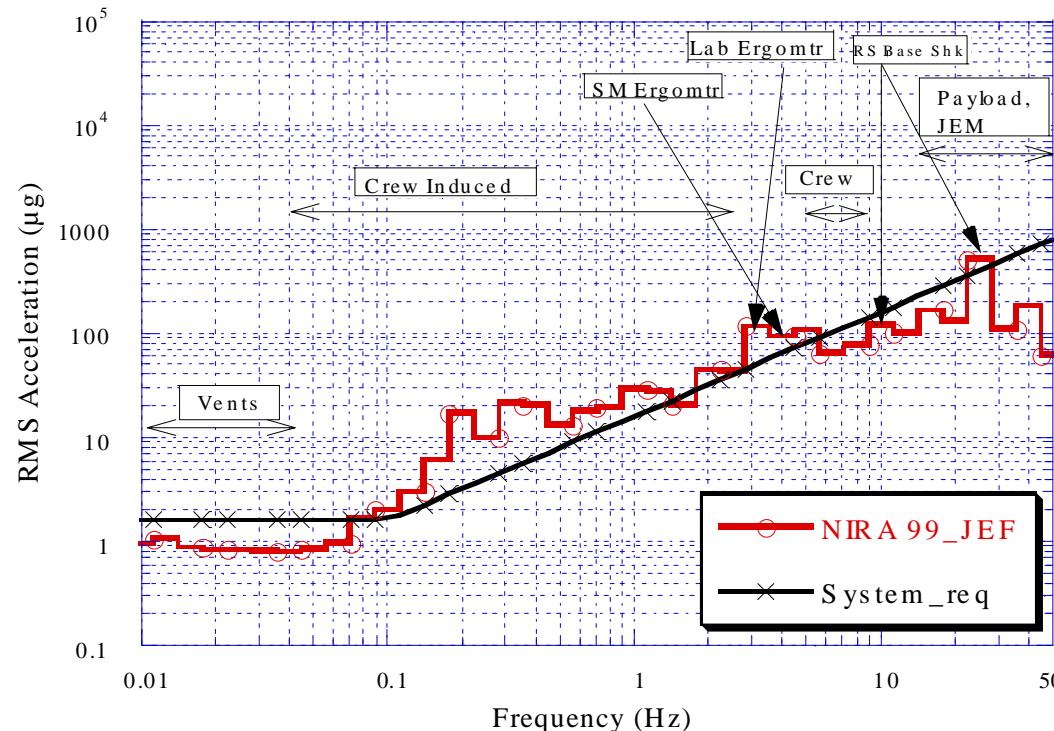


NIRA 99 - JEM-EF

Structural Dynamic Frequency Range

Non-Isolated Rack Assessment Differences From DAC8 Requirement Compliance Results

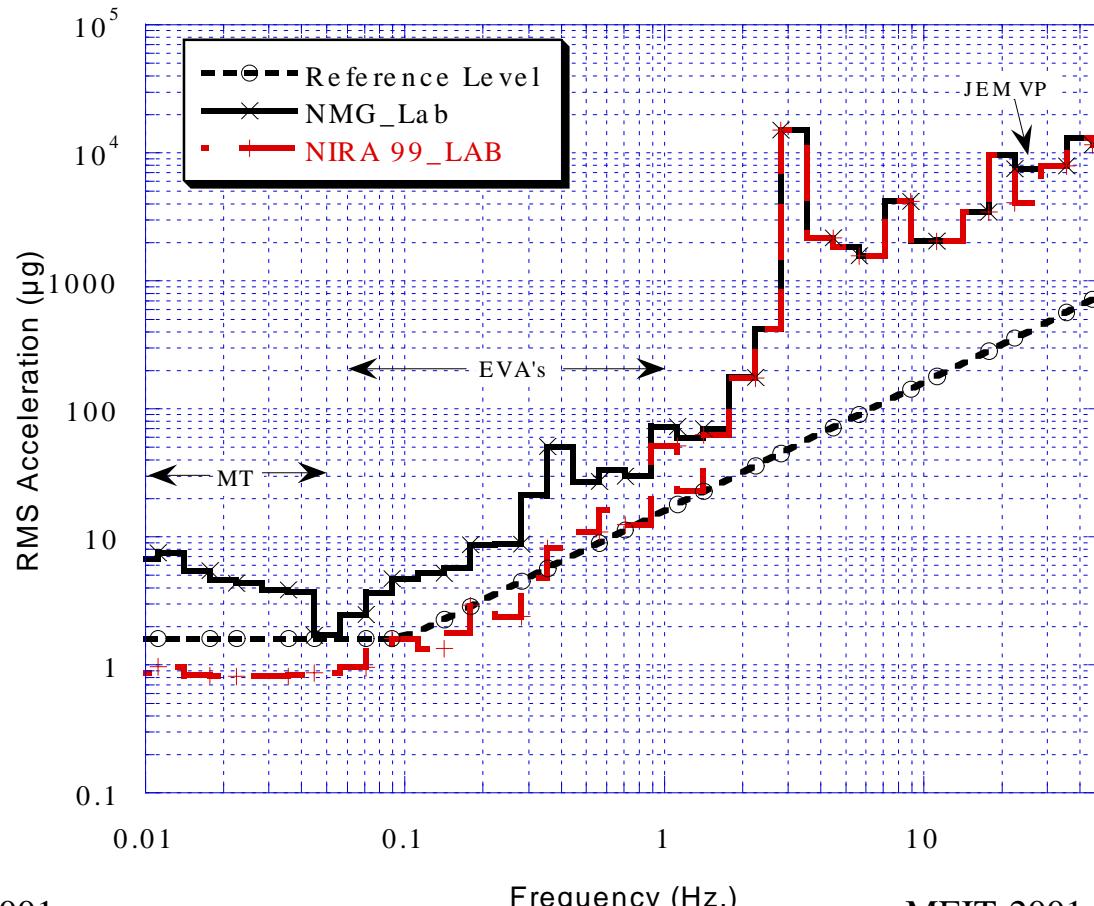
- 1% Damping
- + 2Crew translations & 2console ops
- + Payload disturbances (8 racks in Lab, 3 in COF and 2 in JEM)(21 sources per rack includes AAA fan.)
- @ Non-isolated rack interfaces
- Non-isolated Lab ergometer - subsequently isolated (see DAC8)



Non-Microgravity Mode (External Ops Case) - U.S. Lab Structural Dynamic Frequency Range

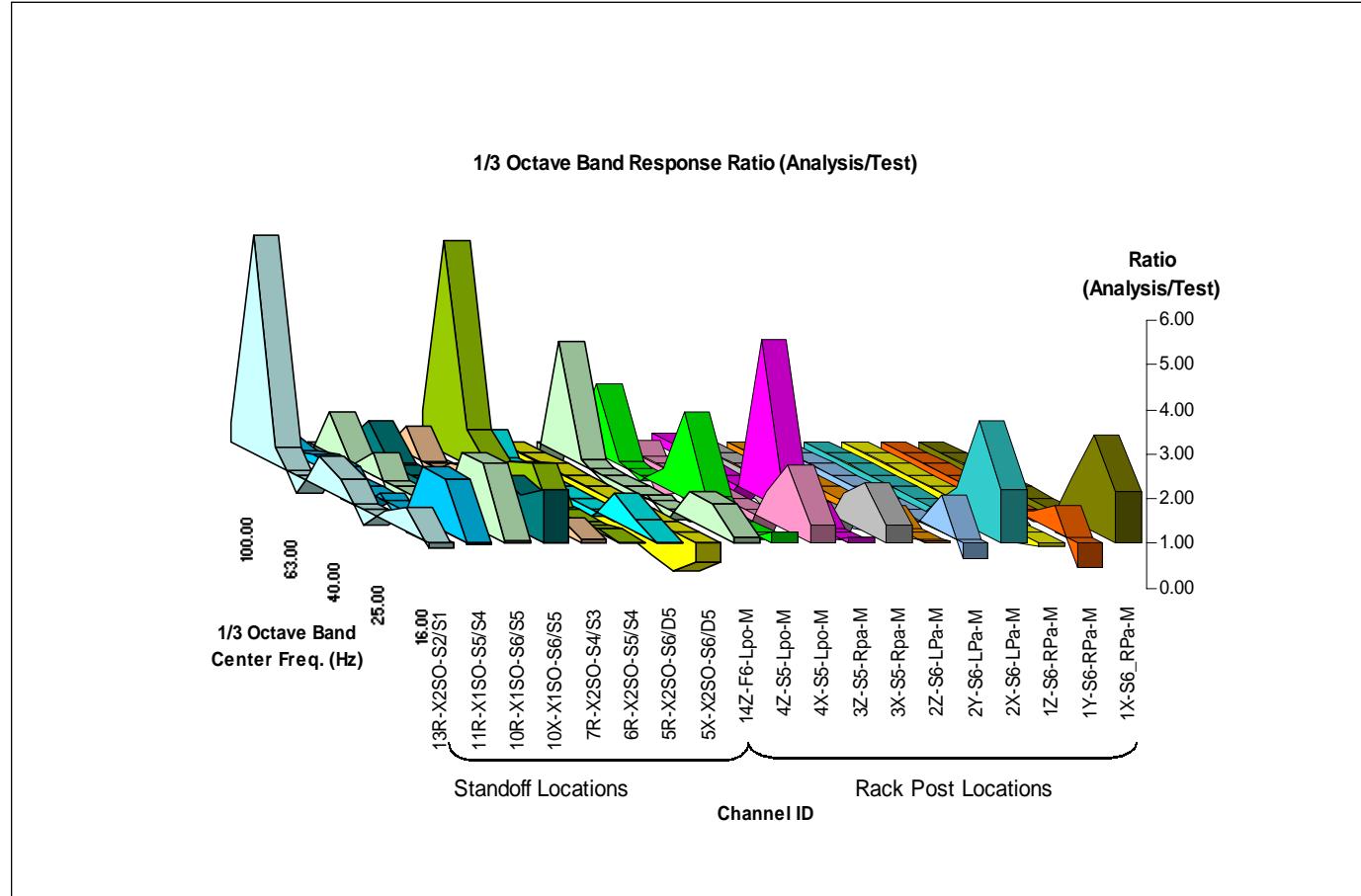
Non-Microgravity Mode Differences From NIRA-99

- Add non-microgravity mode disturbances to NIRA-99
- External Operations Case presented includes 2 EVA's, JEM Airlock and Mobile Transporter ops
- Other cases examined focused on thruster activity - reboost, CMG de-saturation, attitude hold
- Cases still to be examined: docking, berthing, rack rotation, et cetera



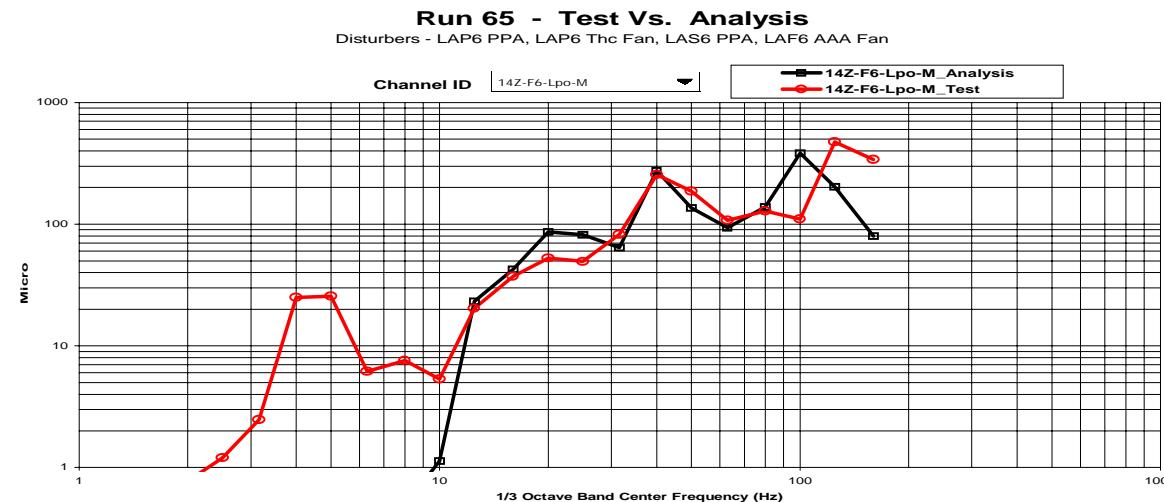
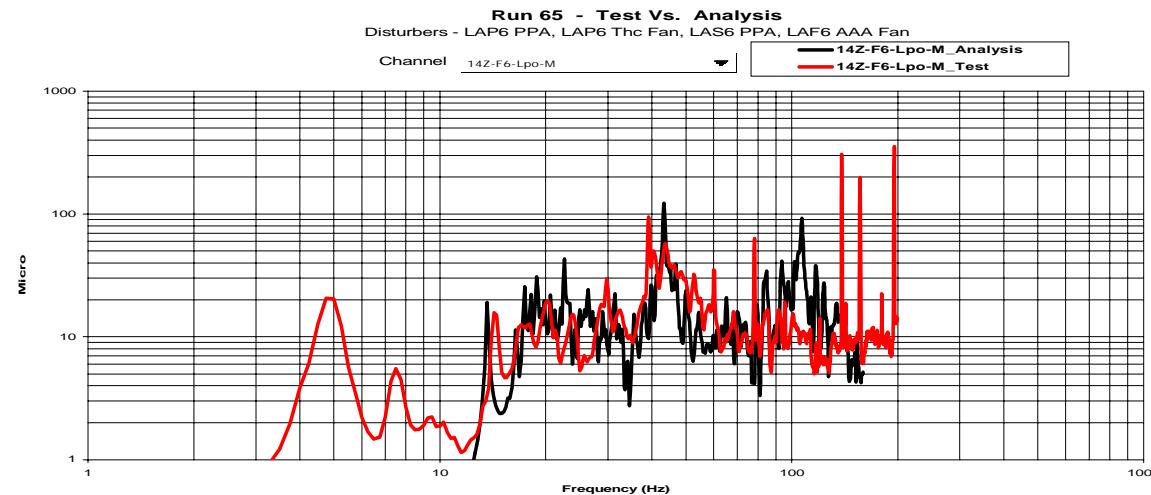


U.S. Lab Ground Test To Analysis Comparison With Ground Test Finite Element Model



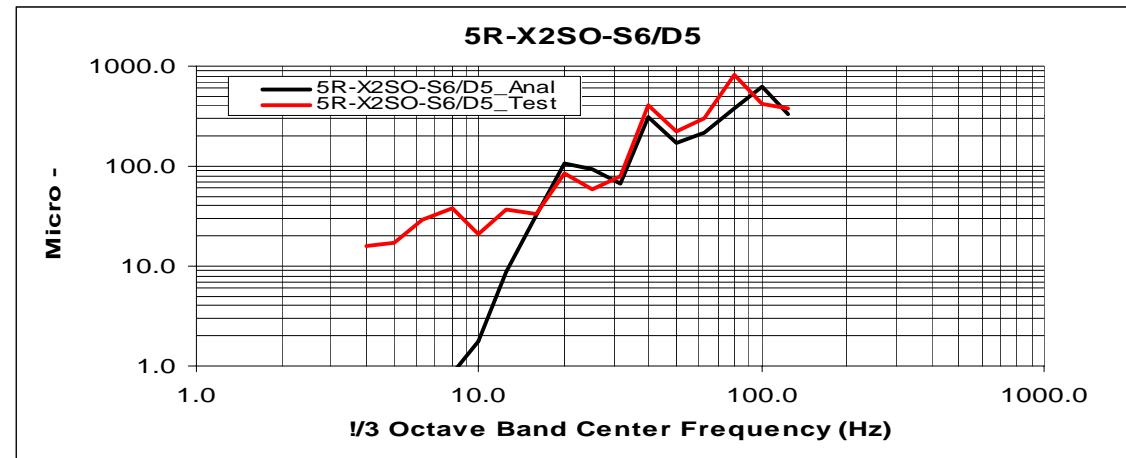
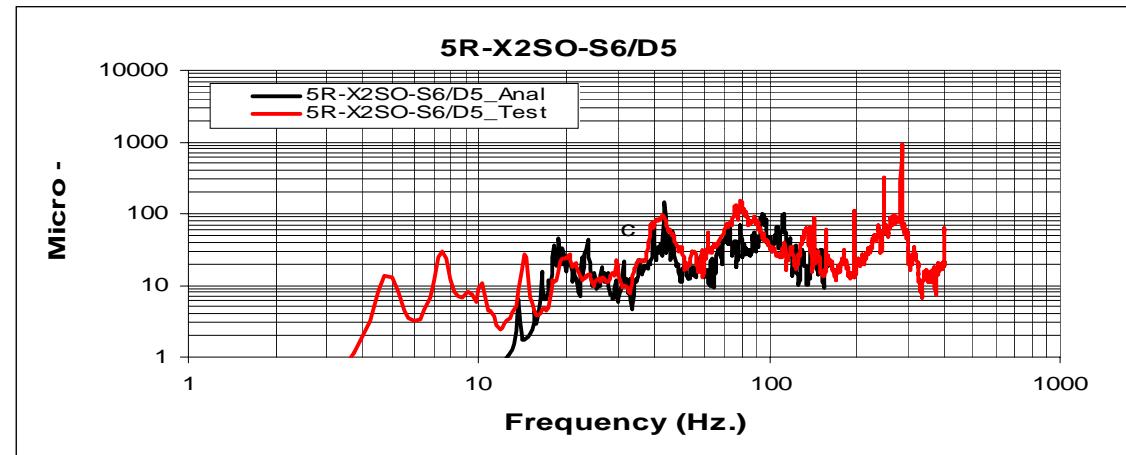


U.S. Lab Ground Test To Analysis Comparison Rack F6 Response

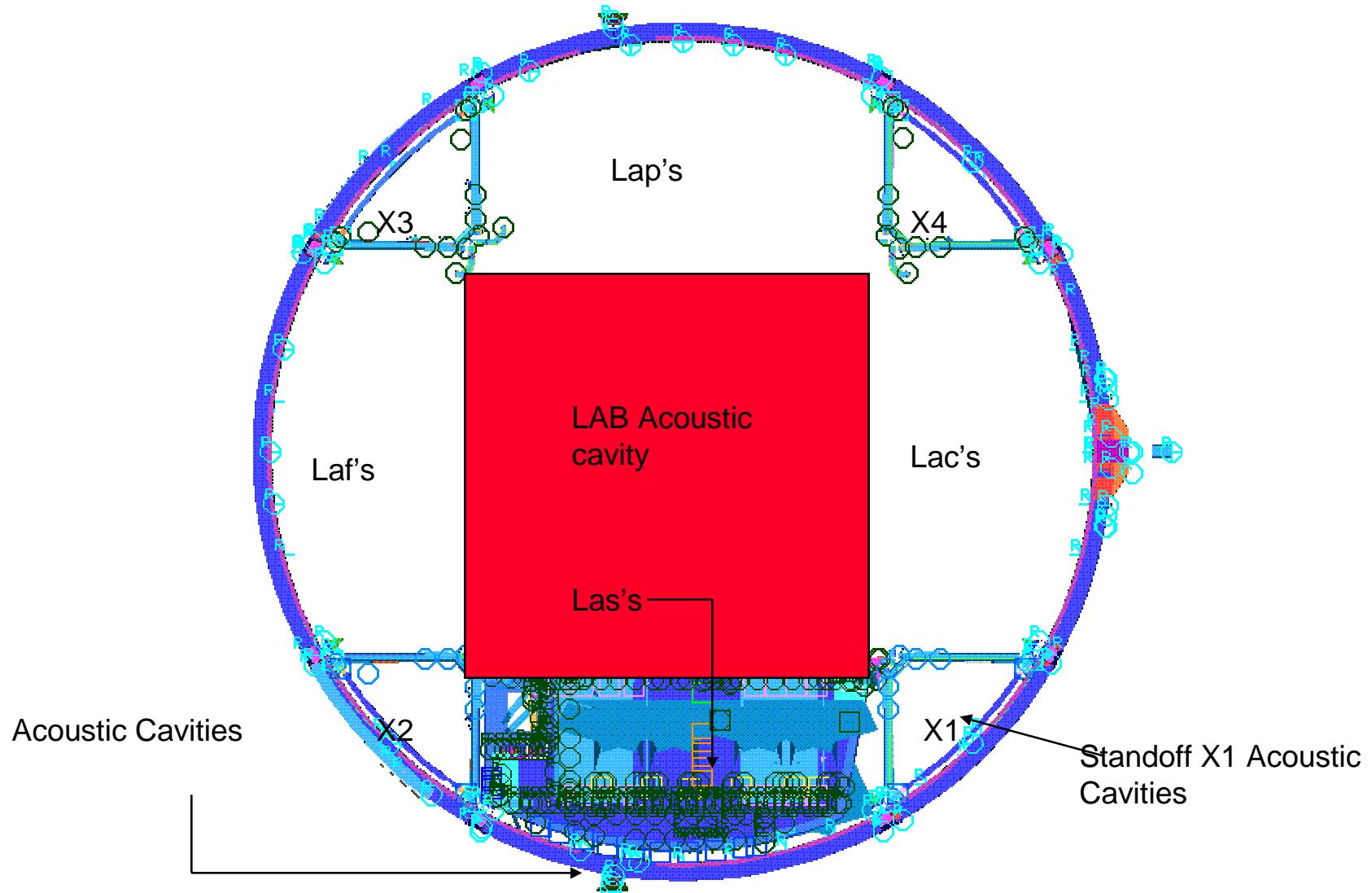




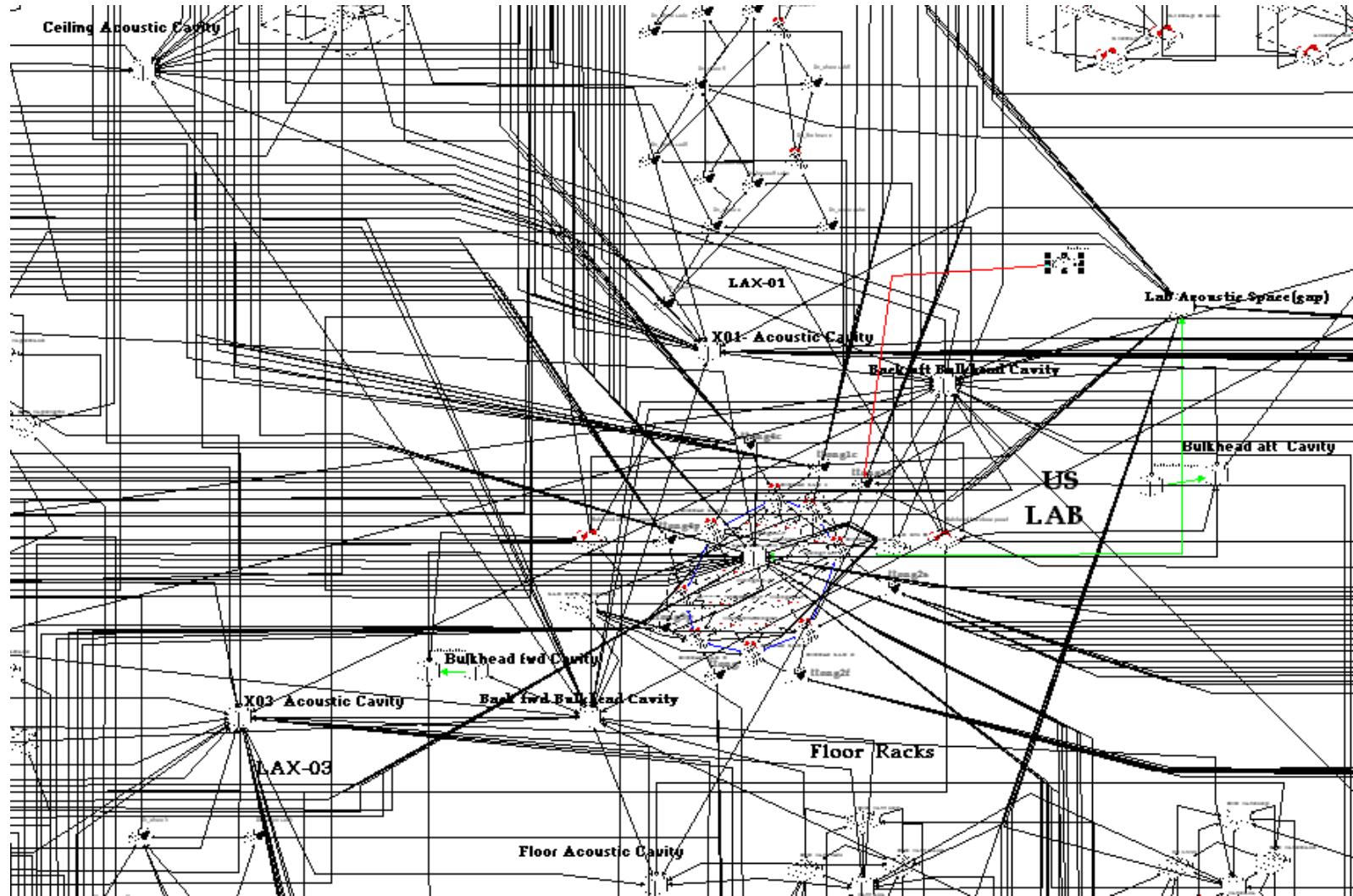
U.S. Lab Ground Test To Analysis Comparison Standoff S6/S5 Response



DAC8 Statistical Energy Analysis Model



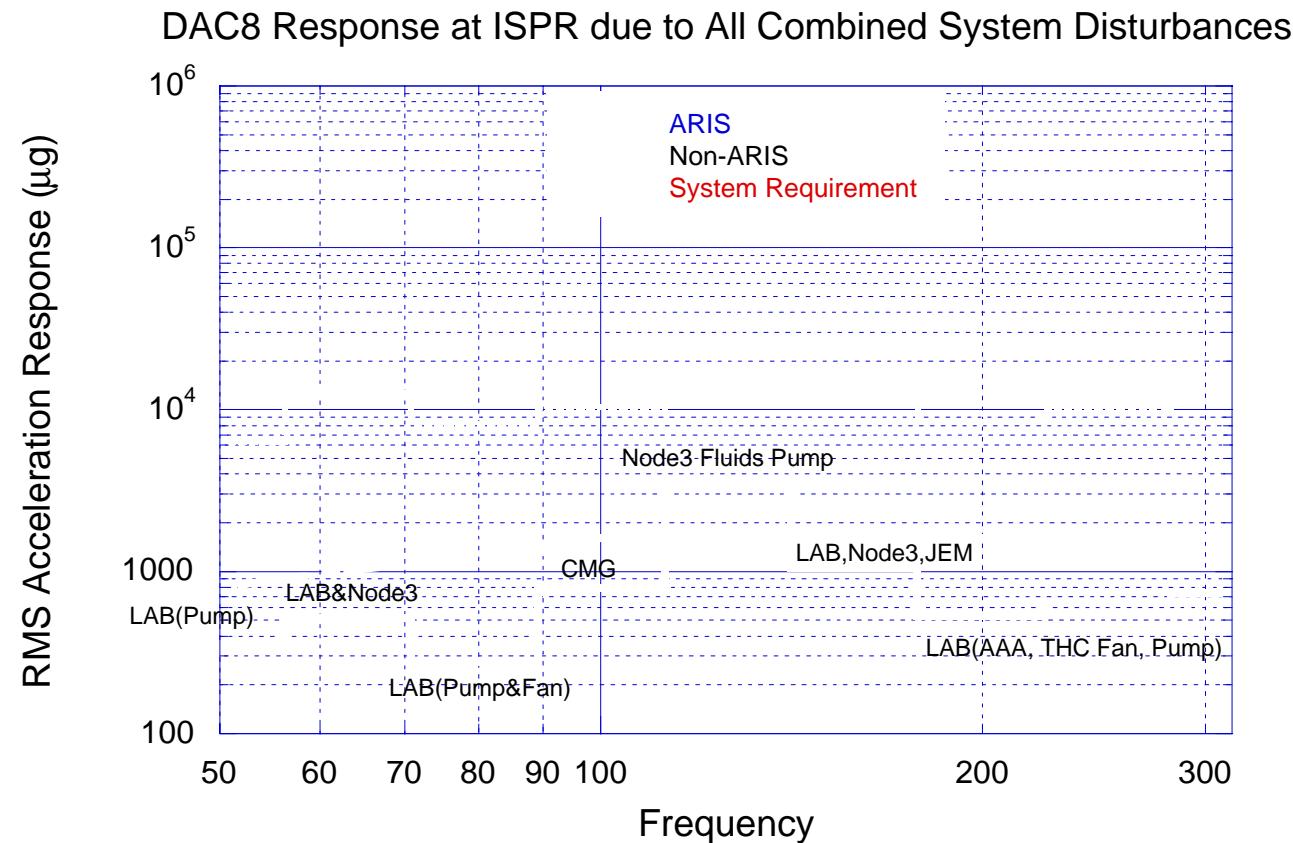
DAC8 Statistical Energy Analysis Model





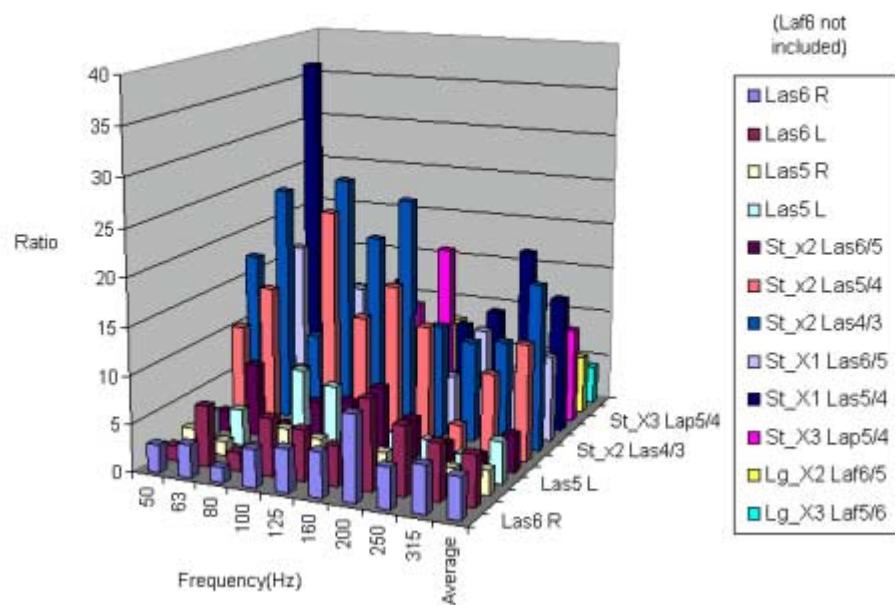
DAC8 Performance

Vibroacoustic Frequency Range

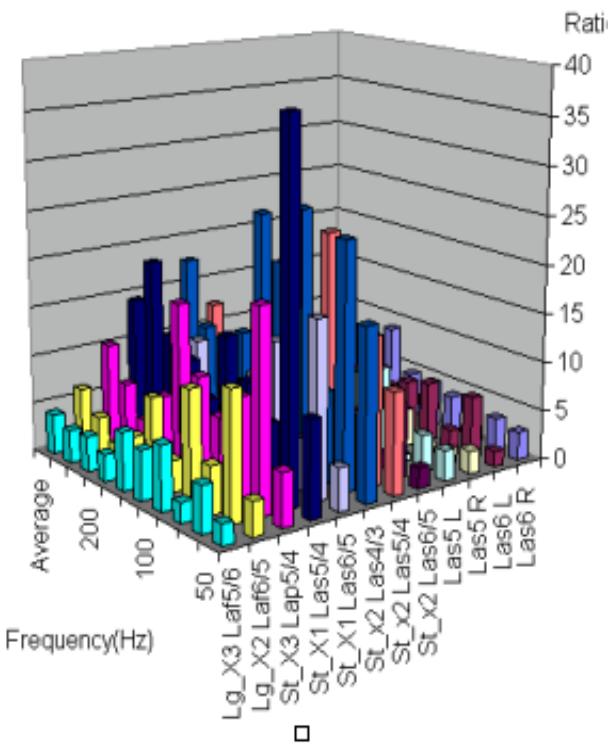


U.S. Lab Ground Test To Analysis Comparison With Ground Test Statistical Energy Model

SEA/TEST Response Ratio to DAC8 USL Equipment Operating (No CDRA)

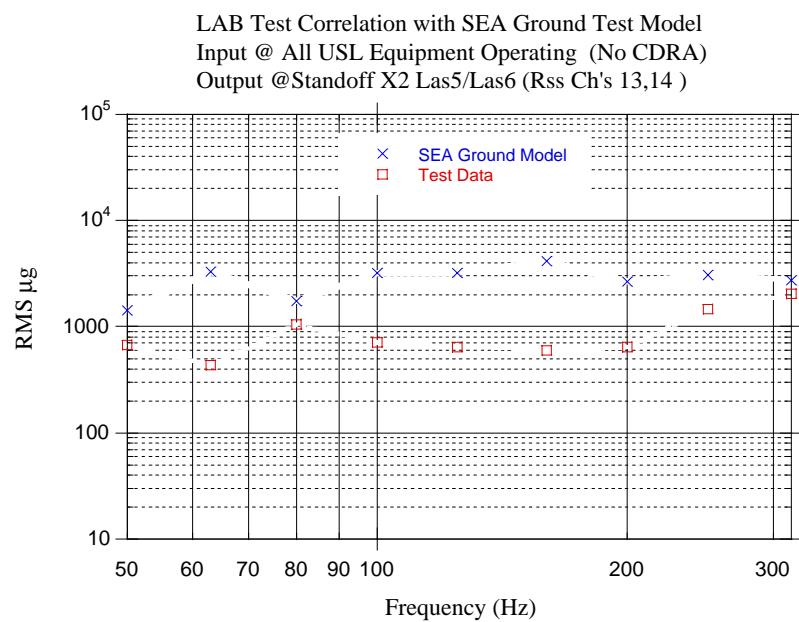
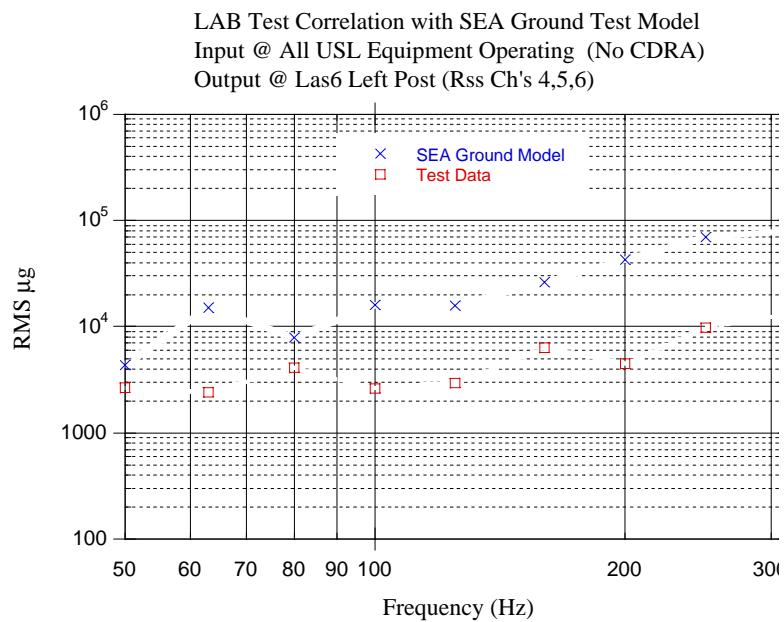


SEA/TEST Response Ratio to DAC8 USL Equipment Operating



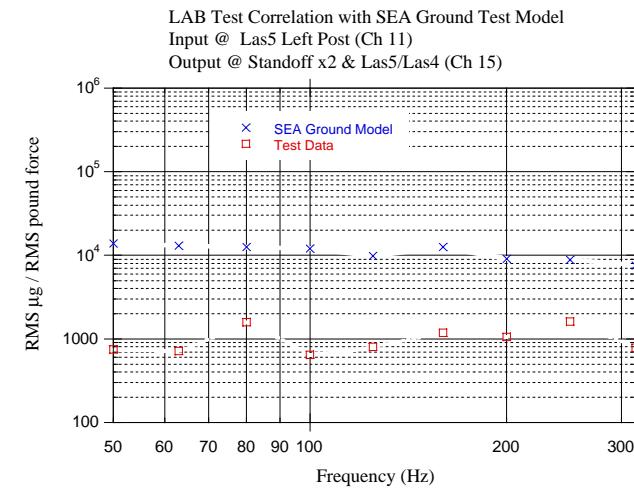
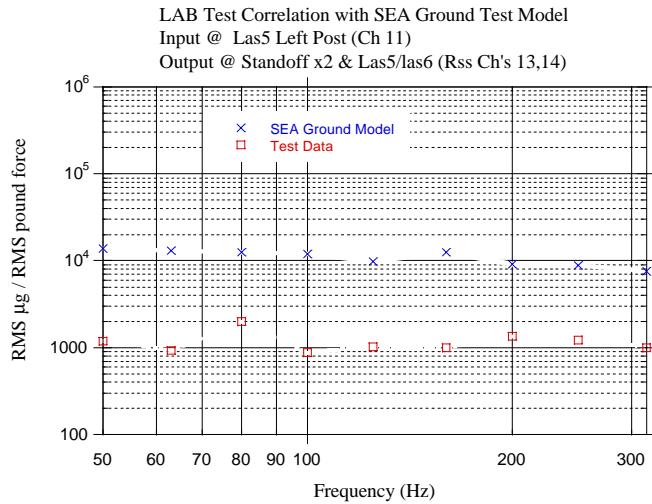
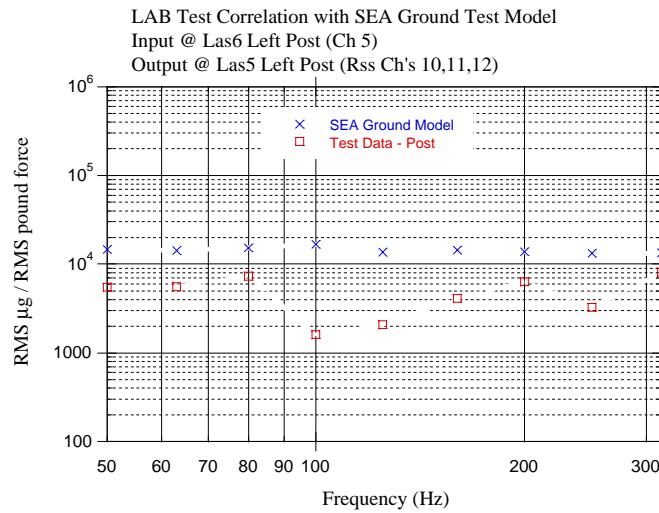
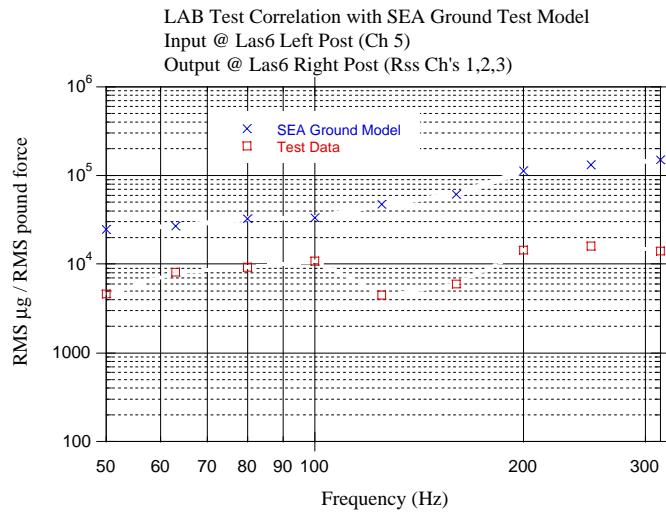


U.S. Lab Ground Test To Analysis Comparison Rack and Standoff Response



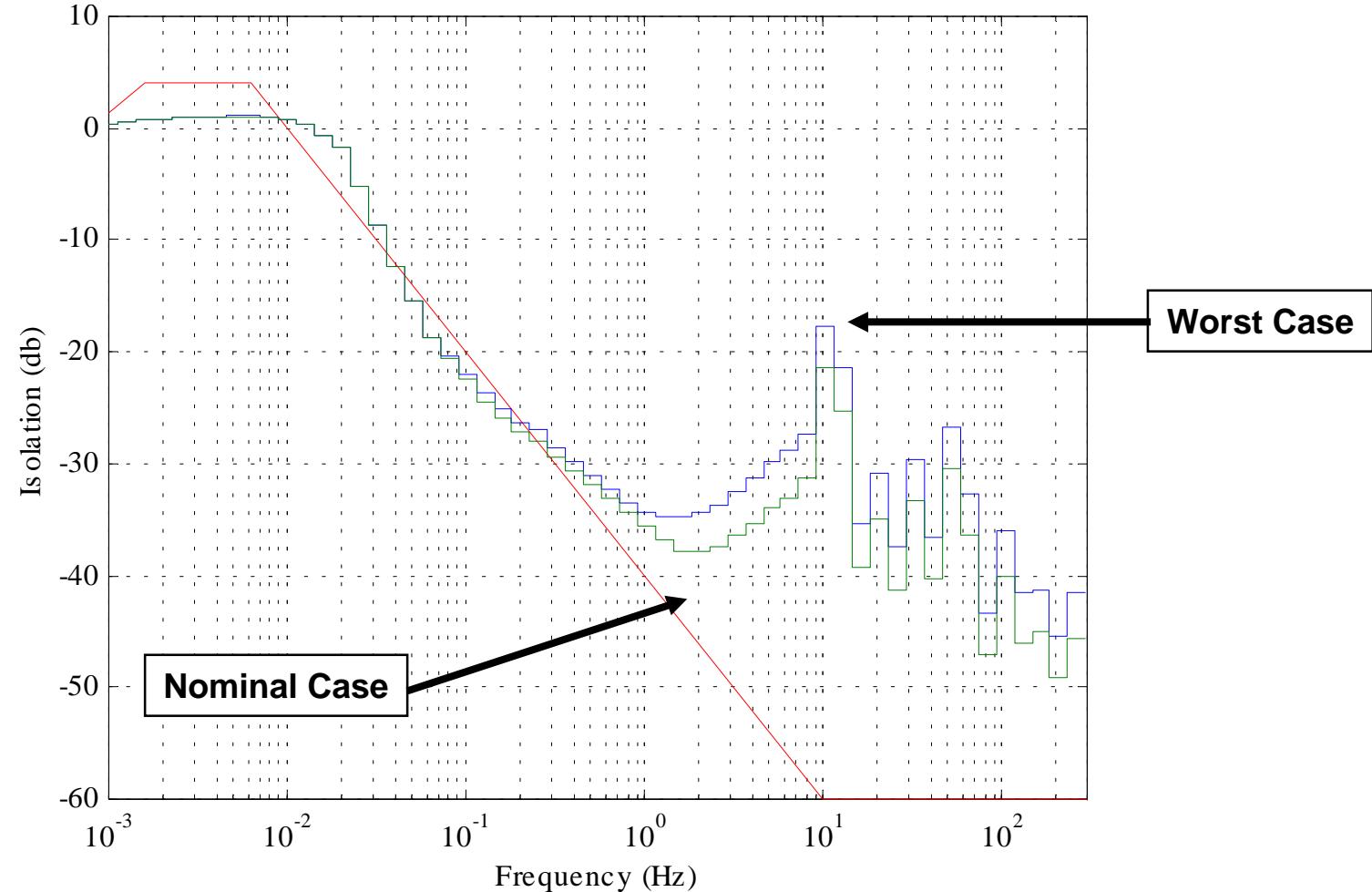


U.S. Lab Ground Test To Analysis Comparison Transfer Functions



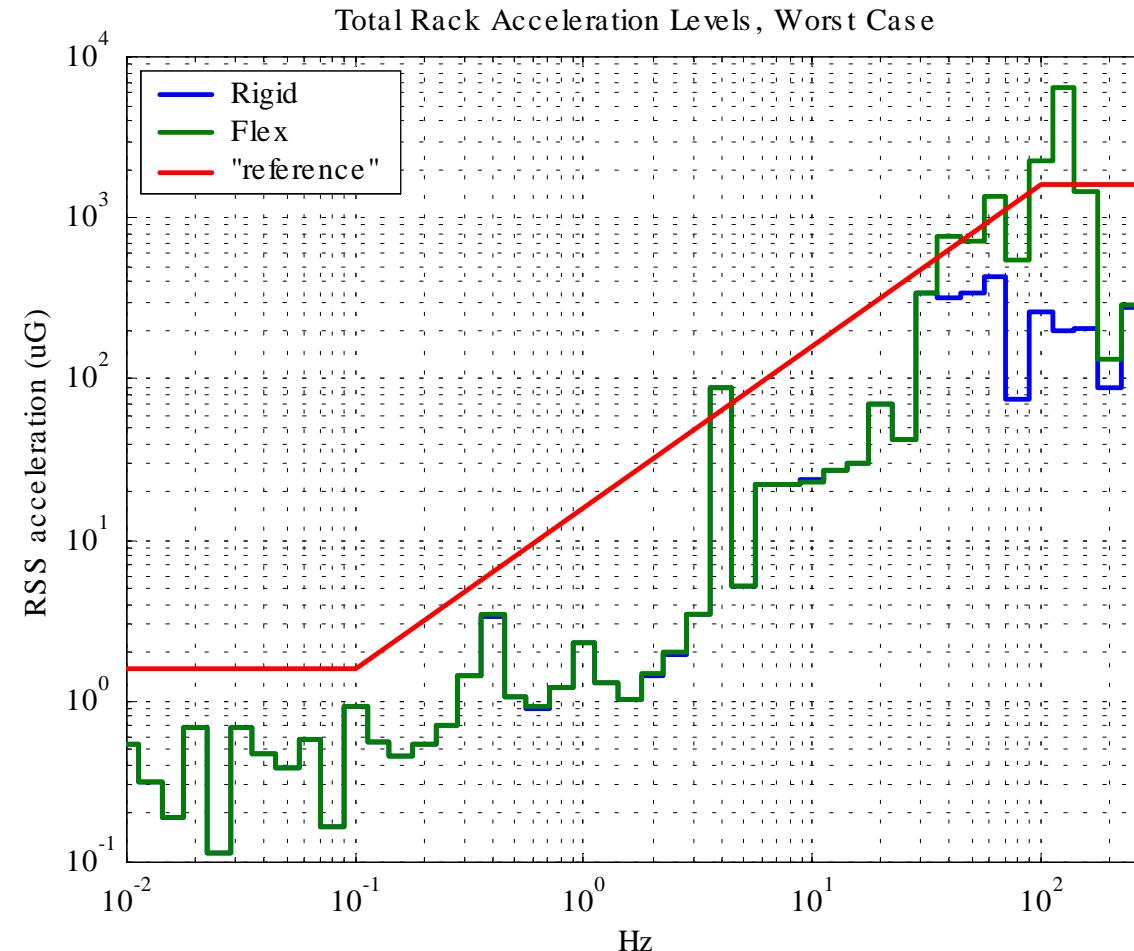
ARIS Isolation Performance

Worst case & Nominal isolation, CG Variations, Worst VP, Worst Input Direction, Worst Ks small corner 3 or 5, Rigid Rack





Total Isolated Rack Acceleration Levels (ARIS Verification Conditions)





Summary

The ISS vehicle has been designed to provide researchers a viable microgravity environment established jointly with the science community.

- **Features:**

- Laboratories located near the vehicle center of mass
- Articulating photovoltaic and radiator appendages to enable once per orbit vehicle rotation
- Non-propulsive attitude control
- Source isolated exercise equipment
- Receiver isolation systems
- Microgravity Mode operations

- **Design Convergence:**

- Requirements
- Control Plan
- Key Ground Tests
 - Control Moment Gyros
 - Rotating Joints
 - Node1
 - Service Module
 - Lab
 - COF sub-systems
- Verification



Summary (continued)

Initial payload microgravity requirements have been approved for the non-isolated, pressurized payloads.

Key threats & planned/recommended countermeasures:

- ARIS isolation performance - “Shake down” experiment on flight 6A - “ARIS ICE”.
- Service Module air conditioner compressor non-compliance - Approved ground test and on-orbit installation of vibration mounts and extended fluid flex lines.
- Service Module ergometer non-compliance with verified ARIS performance. - Pursue early measurements to confirm predictions and resolve if necessary.
- U.S. Lab ergometer non-compliance due to rack to pivot pin impact. -- Pursue early measurements to confirm predictions and resolve if necessary.
- Payload disturbances, payload rack structural dynamics. - Work requirement definition and verification process.

Sustaining Engineering Underway:

- Use early on-orbit measurement data to establish confidence in analytical models
- Support operations
- Perform anomaly resolution
- Insure Assembly Complete compliance



Acronyms

CoFR : Certification of Flight Readiness

COF : Columbus Orbital Facility

GN&C: Guidance, Navigation, and Control

IRD : Interface Requirements Document

JEM : Japanese Experiment Module

PD : Payload Developer

PIA : Payload Integration Agreement

PEI : Payload Engineering Integration

POIC : Payload Operations Integration Center

RS : Russian Segment

SSP : Space Station Program

USOS: United States On-orbit Segment